June 2018
Attendees' Guide
London, United Kingdom

Novotel London West
1 Shortlands
London, W6 8DR

Performance Review Institute
http://www.p-r-i.org

International Headquarters
161 Thorn Hill Road
Warrendale, PA 15086 USA
Phone: +1.724.772.1616
Fax: +1.724.772.7121
Email: pri@p-r-i.org

European Office
1 York Street
London W1U 6PA UK
Phone: +44.870.350.5011
Fax: +44.870.350.5022
Email: prieurope@p-r-i.org

Asia Office (China)
PRI Asia Office (China)
RM 219, Building No.1,
China Aero-Polytechnology Establishment
No. 7 Jingshun Rd, Chaoyang District,
Beijing 100 028, P.R.China
Telephone: +86.10.6461.9807
Fax: +86.10.6467.3087
Email: lle@p-r-i.org

Asia Office (Japan)
Performance Review Institute
21F JP Tower Nagoya 1-1-1 Meieki Nakamura-ku
Nagoya, Aichi 450-6321
Japan
Telephone: +81 80-6911-1154
Fax: +81 52-856-3221
Email: hdavenport@p-r-i.org

As of 15 May 2018
This does not represent the official roster or guidelines for Nadcap Meetings.
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OVERVIEW
PRI / Nadcap

Nadcap is an unprecedented cooperative industry effort to improve quality, while reducing costs, for quality assurance throughout the aerospace and defense industries. Nadcap is an industry-managed approach to conformity assessment that brings together technical experts from both industry and government in the Nadcap organization. Prime contractors, suppliers and representatives from the Government work together to establish requirements for accreditation, approve suppliers and define operational program requirements. Unlike traditional third-party programs, Nadcap is an industry managed program. This process results in a standardized approach to quality assurance and a reduction in redundant auditing throughout the aerospace industry because industry has joined forces to develop a program that:

- Establishes stringent audit criteria and requirements to meet industry consensus standards of all participants
- Replaces routine auditing of suppliers with one approved through a consensus decision-making process of members from the user community
- Conducts more in-depth, technically superior special process audits
- Improves supplier quality throughout industry through stringent requirements
- Reduces costs through improved standardization
- Utilizes technically expert auditors to assure process familiarity
- Provides more frequent audits for primes, fewer audits for suppliers

Beneficiaries of improvements resulting from Nadcap are as diverse as Nadcap's many customers. A participating prime contractor reports a saving of over $1 million annually while achieving technically superior audits. An accredited Nadcap supplier has tracked a 97% reduction in rework resulting from improvements to their system stemming from Nadcap requirements.

Nadcap Facts

- Nadcap has over 2,800 accredited suppliers of special processes and products listed on the Nadcap Qualified Manufacturers List (QML)
- Nadcap has conducted over 68,000 audits with 5,000+ audits expected in 2017
- Subscribing prime contractor/government - 50
Nadcap SUBSCRIBING PRIME CONTRACTORS/GOVERNMENT MEMBERS

- 309th Maintenance Wing-Hill AFB
- Air Force
- Airbus
  - Airbus Commercial Aircraft
  - Airbus Defence and Space
  - Airbus Helicopters
  - Premium Aerotec GmbH
  - Stelia
- BAE Systems – Military Air & Information (MAI)
- BAE Systems
- The Boeing Company
- Bombardier Inc.
- COMAC
- Defense Contract Management Agency (DCMA)
- Eaton Aerospace
- Embraer
- GE Aviation
  - GE Avio S.r.l.
- GKN Aerospace
- GKN Aerospace Sweden AB
- General Dynamics
  - Gulfstream Aerospace
- Harris Corporation
- Héroux Devtek Inc.
- Honeywell Aerospace
- Israel Aerospace Industries
- Latecoere
- Liebherr-Aerospace SAS
- Leonardo S.p.A Divisione Velivoli
- Leonardo S.p.a. – Helicopters
- Lockheed Martin Corporation
  - Sikorsky Aircraft
- Mitsubishi Aircraft Corporation / Mitsubishi Heavy Industries (MITAC/MHI)
- MTU Aero Engines AG
- Northrop Grumman Corporation
- Parker Aerospace Group
- Raytheon Company
- Rockwell Collins, Inc.
- Rolls-Royce
- SAFRAN Group
- Singapore Technologies Aerospace
- Sonaca
- Spirit AeroSystems
- Textron Inc.
  - Bell Helicopter
  - Textron Aviation
- Thales
- Triumph Group Inc.
- United Technologies Corporation
  - Pratt & Whitney
  - Pratt & Whitney Canada
  - UTC Aerospace (Goodrich)
  - UTC Aerospace (Hamilton Sundstrand)
- Zodiac Aerospace

For updated information, please visit the PRI Website at www.p-r-i.org
FUTURE Nadcap MEETINGS

October 18-21, 2018  Omni William Penn Hotel  
530 William Penn Pl  
Pittsburgh, Pennsylvania  
USA  
Rate: $185 Single/double occupancy  
Reservation information will be posted on the PRI Website on/before 25 June 2018.

February 18-21, 2019 Hilton New Orleans Riverside  
2 Poydras Street  
New Orleans, Louisiana  
USA  
Rate: $229 Single/double occupancy  
Reservation information will be posted on the PRI Website on/before 29 October 2018.

TASK GROUPS (OPERATIONAL)

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Program Name</th>
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<tbody>
<tr>
<td>ASA</td>
<td>Aero Structures Assembly</td>
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<tr>
<td>AQS</td>
<td>Aerospace Quality Systems</td>
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<tr>
<td>CP</td>
<td>Chemical Processing</td>
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<tr>
<td>CT</td>
<td>Coatings</td>
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<td>COMP</td>
<td>Composites</td>
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<td>CMSP</td>
<td>Conventional Machining as a Special Process</td>
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<td>SEAL</td>
<td>Elastomer Seals</td>
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<tr>
<td>ETG</td>
<td>Electronics</td>
</tr>
<tr>
<td>FLU</td>
<td>Fluid Distribution Systems</td>
</tr>
<tr>
<td>HT</td>
<td>Heat Treating</td>
</tr>
<tr>
<td>M&amp;I</td>
<td>Measurement &amp; Inspection</td>
</tr>
<tr>
<td>MMM</td>
<td>Metallic Materials Manufacturing</td>
</tr>
<tr>
<td>MTL</td>
<td>Materials Testing Laboratories</td>
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<tr>
<td>NDT</td>
<td>Nondestructive Testing</td>
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<tr>
<td>NMC</td>
<td>Nadcap Management Council</td>
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<tr>
<td>NM MM</td>
<td>Non Metallic Materials Manufacturing</td>
</tr>
<tr>
<td>NMMT</td>
<td>Non Metallic Materials Testing</td>
</tr>
<tr>
<td>NM SEE</td>
<td>Nonconventional Machining and Surface Enhancement</td>
</tr>
<tr>
<td>SLT</td>
<td>Sealants (Manufacturers &amp; Distributors)</td>
</tr>
<tr>
<td>WLD</td>
<td>Welding</td>
</tr>
</tbody>
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GETTING THE MOST OUT OF Nadcap

The benefits received by member companies vary in direct proportion to their participation and flowdown into their own corporate structures. Nadcap is a tool that provides significant benefits when utilized properly. In order to maximize your benefits from Nadcap, the following tips will help:

For Subscriber Members

1. Clearly define your objectives, support and expectations for Nadcap. Share this information with your company’s key personnel and Nadcap representatives. Ensure that management decisions (e.g., require or accept Nadcap accreditation and stop own auditing) are incorporated by organization.
2. Select personnel to represent your company to the task group who have demonstrated expertise in the task group area of responsibilities. Ensure all attendees have a basic understanding of the Nadcap process.
3. Ensure appropriate personnel in your company (sourcing & quality) are familiar with Nadcap's operation and the company's policies concerning Nadcap.
4. Address changes necessary in your current operations to provide for maximum implementation of Nadcap throughout your corporate structure.

For Supplier Members

1. Understand the objectives of Nadcap and participate in the improvement of the process. Attend Supplier events and meetings.
2. Utilize the many resources available on the PRI Website (www.p-r-i.org) and eAuditNet (www.eAuditNet.com). These resources are summarized in a document found at:

   eAuditNet→Resources→Documents→Public Documents→Supplier Support Committee (SSC)→SSC Documents→Supplier Tools Spreadsheet

3. Take advantage of the Supplier Mentoring program which can pair you with an experienced supplier to help you understand the common pitfalls in audits.
4. Perform a thorough and effective pre-audit well before your actual audit and correct any deficiencies found. Document your objective evidence.
5. After your Nadcap audit move swiftly to identify root causes and implement effective corrective actions in response to audit nonconformances.
6. Promote your success; notify your customers of your Nadcap accreditation.
ANTITRUST

Associations by nature involve communications or activities among members who are business competitors. Extreme care must be exercised to avoid policies, programs, dialogues, or pursuits, which could be seen as having an intention or result of restraint of trade. Conscientious antitrust compliance and fairness to participants demand that association meetings be conducted properly. Only legitimate subjects for association discussion should be undertaken. Chairpersons have been instructed that parliamentary rules and procedures should be followed at all meetings.

Nadcap Personal Code of Ethics and Conflict of Interest

All individuals (Subscribers, Suppliers, Staff, Auditors, etc.) involved with the Nadcap activity shall exhibit acceptable professional standards of conduct and uphold and advance the integrity of Nadcap.

Each individual is expected to exercise impartial professional judgment to assure confidence in the integrity of Nadcap by avoiding conflicts of interest in all Nadcap related activities.

When a competing interest has the potential to preclude or impair exercising one’s independent professional judgment or unreasonably jeopardize the integrity of the Nadcap activity, the individual should disassociate themselves from that particular activity.

Any person associated with the Nadcap activity who believes that continued participation by any other person may jeopardize the integrity of Nadcap should bring the matter to the attention of the Nadcap Management Council.

All Nadcap Staff, its Auditors, Nadcap Management Council and Task Group Members shall maintain proprietary or confidential information with which they become familiar as a result of their exposure to the supplier and/or reports during the accreditation process appropriately. Information of this type shall not be shared with individuals or organizations having no right to this information.

All individuals associated with the Nadcap audit and review process shall avoid using undue influence or personal conversation to influence the audit results or the review process.

Any known violations to the above policy may be reported to the ad hoc Nadcap Ethics Committee at NadcapEthics@p-r-i.org.
NEUTRALITY

In keeping with the original spirit and purpose of the Nadcap program, all Nadcap meetings and related activities are to be conducted for the benefit of the aerospace industry as a whole. Activities sponsored by any individual Nadcap participant in conjunction with a Nadcap meeting or Nadcap-sponsored event, including but not limited to promotional events (hospitality suites, receptions, site tours, etc.) distribution of marketing materials, etc. are discouraged by Nadcap leadership and the Nadcap Management Council. To the extent that a supplier engages in such activities and those activities interfere with the objectives of the Nadcap program, the supplier may be asked to limit/modify/refrain from such activity.

EXPORT CONTROL

The Nadcap process accounts for the need to control the exchange of information, data, etc. that is restricted under export control regulations. This includes information which is shared or presented during Nadcap meetings, conference calls, and in discussions between meeting attendees. All attendees must take precautions to ensure that no information or material which is restricted under any export control regulation is included in any presentation or discussion during Nadcap meetings. If you are unsure as to whether or not the data with which you're working is restricted under the Export Administration Regulation (EAR), the International Traffic in Arms Regulation (ITAR), and/or any other international export control law(s), you are legally obligated to contact the organization with whom the data originated for clarification.

RECORDING POLICY

Audio or video recording of Nadcap meetings is prohibited unless formal approval is received from all attendees and recorded in the minutes. Violators of this policy will be asked to stop recording. Failure to stop recording or repeated attempts to record may result in expulsion from the meeting and/or the Nadcap program.

MEMBERSHIP RESPONSIBILITIES

1. Subscriber members are expected to attend all Nadcap meetings. If the member is unable to attend, an alternate may be designated.
2. Other Nadcap members should make arrangements to attend all meetings where policy, procedures, audit criteria, etc., will be discussed. Non-subscriber members shall review agenda to determine if they should attend.
3. Reply to surveys, questionnaires, and ballots that are circulated to members.
4. Carry through sponsorship and coordination of individual projects as assigned.
5. Prepare checklists for auditing and continuing surveillance.
6. Review resumes and interview auditors.
7. Review audit reports.
8. Participate in oversight audits.
MEMBERSHIP CATEGORIES

**Subscriber Prime**
Subscriber Prime members are those aerospace or defense contractor prime companies who are Nadcap Subscribers, and Design Approval holders or Design Authorities of Aviation, Defense, and/or Space products for end use products or significant systems or subsystems for such products. Companies qualifying as Subscribers supporting Commercial Aviation shall hold approvals such as Technical Standard Order (TSO), Type Certificate (TC), Supplemental Type Certificate (STC) or Design Organization Approval (DOA) from an applicable regulatory agency or have been delegated design authority for major aircraft sections such as the fuselage, wing, or empennage from companies holding such approvals. Companies qualifying as Subscribers supporting Defense or Space shall demonstrate Design Authority of active product which is recognized by the industry as end-use products or significant systems or subsystems (such as propulsion systems, brake systems, aero structure systems, or the equivalent). These Subscriber Members have the design authority to write their own special process specifications and have internal engineering organizations to provide technical directions and support. Subscriber organizations which are structured to provide networked resources within their corporation for design and special process technical directions and support may identify subsidiary organizations or joint ventures owned by only Subscribers as part of their Subscriber Agreement with associated rights and obligations provided such organizations either meet the Subscriber Prime criteria or provide special process services solely to their corporation or joint venture corporations and not to other customers.

**Subscriber Government**
Representative from government agencies. Has vote in all Nadcap activities.

**Supplier**
Active supplier who is participating in developing and revising audit criteria. Has vote in task groups on non-accreditation matters.

**Liaison/Specialist**
Individual who has specific technical knowledge for a particular task group.

**Pending Subscriber**
Same as Subscriber. This grade is temporary to allow new Subscribers to participate.

**Observer**
May attend Nadcap meetings. May attend audit reviews by invitation only.
MEMBERSHIP CODES

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>UVM</td>
<td>SUBSCRIBER VOTING MEMBER - An appointed participator of the Nadcap system.</td>
</tr>
<tr>
<td>SVM</td>
<td>SUPPLIER VOTING MEMBER - A supplier member voting on nonaccreditation matters within the Task Group.</td>
</tr>
<tr>
<td>ALT</td>
<td>ALTERNATE VOTING MEMBER - A qualified individual designated by a Voting Member to act in their absence.</td>
</tr>
<tr>
<td>MBR</td>
<td>MEMBER - Appointed individual who participates by attending meetings, answering questionnaires, and furnishing pertinent technical information and expertise. Member has no formal vote.</td>
</tr>
<tr>
<td>GVT</td>
<td>A government representative. If voting member, will have &quot;UVM&quot; code.</td>
</tr>
<tr>
<td>LVM</td>
<td>LIAISON VOTING MEMBER - A voting member representing a corporation other than an OEM (i.e., a society or association).</td>
</tr>
</tbody>
</table>

TASK GROUP Officer Codes

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>CHR</td>
<td>Chairperson</td>
</tr>
<tr>
<td>VCH</td>
<td>Vice Chairperson</td>
</tr>
<tr>
<td>SEC</td>
<td>Secretary</td>
</tr>
</tbody>
</table>
MEETING PARTICIPATION
AND VOTING PROCEDURES

Meeting Participation

- All members can attend open meetings. Subscriber meetings (closed meetings) may be attended only by subscribers, pending subscribers or government members. NMC Voting Member Only meetings may be attended only by NMC Voting Members. Other members may be included in Closed or NMC Voting Member Only meetings at the invitation of the Chairperson.

- At Closed meetings, audit reports are reviewed, or accreditation status of suppliers is discussed.

Voting

- Nadcap Management Council: Majority of eligible members present with a minimum of five subscriber members.

- All other meetings: Majority of eligible members present with a minimum of three subscriber members, or per Task Group procedure.

- When discussing critical issues, chairperson may call for voting members or subscriber members vote only.

NMC SUPPLIER VOTING MEMBER POLICY

Each Nadcap commodity task group may have one appointed supplier member with full voting privileges at Council, on non-accreditation matters. The total number of supplier voting members shall be limited to 50% of the total number of Subscriber voting members, and the number of supplier votes shall not exceed 33⅓ % of Council voting members. The Nadcap Management Council Chairperson will maintain the right to call for a Subscriber vote only.
PRI BOARD OF DIRECTORS

Christopher Dyer
Sr. Director Quality & Process Engineering
Pratt & Whitney

Etienne Galan (Chairman)
Quality & Improvement Vice President
Safran

Mario Langlois
Director, Quality Assurance and Safety Office
Bombardier Aerospace

Tony Maguire BSc, MCQI CQP
Head of Quality
Combat Air
BAE Systems - Military Air and Information

Alan Partridge
Global Head of Materials Engineering
Rolls-Royce

Stephen Pisani
Chief Manufacturing Engineer
GE Aviation

David L. Schutt, PhD
Chief Executive Officer
SAE

Lisa R. Slagle
Supplier Quality Director
Boeing Commercial Airplanes

Junji Tsuji
General Manager of Production Engineering Development Department, Aero-Engine and Space Operations
IHI Corporation

Norman F. Weiberg
VP Aerospace HOS & Quality
Honeywell Aerospace

Jörg Werner
Vice President, Procurement Quality
Airbus SAS

Jianqiang “Jason” Xu
Deputy General Manager of Quality Airworthiness & Safety Department
C919 Program Chief Quality Officer
Research Fellow
Commercial Aircraft Corporation of China, Ltd. (COMAC)
NADCAP MANAGEMENT COUNCIL (NMC)

PRI Staff Contacts:
Scott Klavon, +1.724.772.7111, sklavon@p-r-i.org
Kellie O’Connor, +1.724.772.8676, koconnor@p-r-i.org

NMC Leadership:
Chairperson: Richard Blyth, Rolls-Royce
Vice Chairperson: Frank McManus, Lockheed Martin Corp.

NMC Committee Chairs:
Ethics & Appeals: Victor Schonberger, Israel Aerospace Industries
Globalization & Strategy: Jeff Lott, The Boeing Company
Metrics: Richard Blyth, Rolls-Royce
Oversight: Latchezar Anguelov, SAFRAN Group
Standardization: Bob Koukol, Honeywell Aerospace
Subscriber Accreditation: Pascal Blondet, Airbus

NMC Members

Subscriber Voting Members (UVM)

309th Maintenance Wing ................................................. David Hansen
Airbus Commercial Aircraft ........................................... Pascal Blondet
Airbus Defence & Space ............................................... Norberto Roiz
Airbus Helicopters ...................................................... Bertrand Fath
BAE Systems Inc. .......................................................... David Cianfrini
BAE Systems – MAI (UK) ................................................ Craig Bowden
                Alternate: Daniel Calderwood
The Boeing Company .................................................... Howard Jeff Lott
                Alternate: Martha Hogan-Battisti
Bombardier Inc. ............................................................ Robin McGuckin
COMAC ................................................................. Wendy Jiang
DCMA ................................................................. Eric Lorentzen
Eaton, Aerospace Group ................................................ Steven Dix
Embraer S.A. ............................................................. Ana Cristina Ottani dos Santos
GE Aviation ............................................................. John Pfeiffer
GKN Aerospace Sweden AB ........................................ Per Rehndell
Gulfstream Aerospace ................................................ Michael Roberts
Héroux-Devtek .......................................................... Marc-André Lefebvre
                Alternate: Serge Labbé
Honeywell Aerospace .................................................. Bob Koukol
                Alternate: Scott O’Connor
Israel Aerospace Industries .......................................... Victor Schonberger
Leonardo S.p.A. Divisione Velivoli ................................... Davide Salerno
Leonardo S.p.a. – Helicopters ....................................... Fabrizio Quadrini
Lockheed Martin Corporation ......................................... Frank McManus
MITAC / MHI ............................................................. Tomohiko Ashikaga
MTU Aero Engines AG ................................................ Ralph Kropp
Northrop Grumman Corporation ..................................... Russell Cole
                Alternate: Gregory Hall
Pratt & Whitney .......................................................... David Soong
                Alternate: Henry Sikorski
Pratt & Whitney Canada ............................................... David Bale
Raytheon Co. ............................................................. Lindsey Shaw
Rockwell Collins Inc. .................................................... Scott Wheatley
Rolls-Royce ............................................................. Richard Blyth
SAFRAN Group .......................................................... Latchezar Anguelov
                Alternate: Jean-Philippe Mathevet
Sonaca ................................................................. Eric LeFort
Spirit AeroSystems ..................................................... Steven P. Meyer
Textron Aviation ........................................................ Jeff Cerre
                Alternate: Roger Merriman
Triumph Group .......................................................... Alex Olmedo
UTC Aerospace (Goodrich) ............................................. Scott Porterfield
UTC Aerospace (Hamilton Sundstrand) .............................. Scott Iby
Zodiac Aerospace ....................................................... Michel Jacquaniello

13
NMC Members, continued

Supplier Voting Members (SVM)

AQS Task Group ................................................................. Johanna Lisa (Continental Heat Treating)
ASA Task Group ..................................................................... Tommy Howland (Lee Aerospace)
COMP/NMMM/NMMT Task Group ....................................... Jonathan Hebben (Avcorp Composite Fabrication)
CP Task Group .................................................................... Jim Cummings (Metal Finishing Company)
CT Task Group .................................................................... Vern Talmadge (Howmet Thermatech Coatings)
HT Task Group ...................................................................... Wilfried Weber (PFW Aerospace GmbH)
M&I Task Group .................................................................. Tammi Schubert (Helicomb International, Inc.)
MMM Task Group .................................................................. Brian Reynolds (Arconic)
MTL Task Group .................................................................. Peter Scrimshire (Special Metals Wiggin Ltd. - IncoTest)
NDT Task Group .................................................................. Gary White (Orbit NDT)
NMSE Task Group ................................................................ Shelly Lawless (Meyer Tool, Inc.)
WLD Task Group ................................................................... Christopher Webb (PCC Structurals Inc.)
Supplier Support Committee Chairperson ................................... Dale Harmon (Cincinnati Thermal Spray)
SUPPLIER SUPPORT COMMITTEE (SSC)

PRI Staff Contacts:
Scott Klavon, +1.724.772.7111, sklavon@p-r-i.org
Connie Hess, +1.724.772.8660, chess@p-r-i.org
Cynthia Nixon, +1.724.772.8659, cnixon@p-r-i.org

SSC Leadership:
Chairperson: Dale Harmon, Cincinnati Thermal Spray Inc.

Mission Statement:
The Nadcap Supplier Support Committee (SSC) mission is to represent the Supplier community and work with the Nadcap Management Council (NMC) to enhance the effectiveness and economical value of the Nadcap system for the mutual benefit of Suppliers and Subscribers.

Vision Statement:
The Supplier Support Committee (SSC), a body of Supplier volunteers, serves as a consolidated voice to the NMC and advocates on behalf of all Suppliers. The SSC will contribute as a trusted partner with all stakeholders to the continual effectiveness of the Nadcap process.

Our success will be realized through strict adherence to our core values of respect, responsiveness, engagement and accountability.

Core Values:
- **Respect:** Support the entire Supplier community with mutual respect.
- **Responsiveness:** Capture, listen and respond to the Supplier needs/questions in a timely manner.
- **Engagement:** Create an atmosphere that promotes Supplier involvement.
- **Accountability:** Accountability rests on the contributions of the Leadership Team.

Guiding Principles:
We are committed to…
- The integrity of our relationship with our fellow Suppliers and value their participation and commitment to continuous program improvement
- Complete transparency to maintain the value of the Supplier voice
- Facilitating alignment between the Suppliers, PRI and NMC
- Communicating with all stakeholder groups that allows innovative ways to enhance the program
- Sustaining advocacy of all current and future Supplier needs and expectations
- Assisting Suppliers with their non-technical needs
SUPPLIER SUPPORT COMMITTEE (SSC)

PRI Staff Contacts:
- Scott Klavon, +1.724.772.7111, sklavon@p-r-i.org
- Connie Hess, +1.724.772.8660, chess@p-r-i.org
- Cynthia Nixon, +1.724.772.8659, cnixon@p-r-i.org

SSC Leadership:
- Chairperson: Dale Harmon, Cincinnati Thermal Spray Inc.

SSC Leadership Team (SSC LT)
- Chairperson: Dale Harmon, (Cincinnati Thermal Spray Inc.)
- Co-Vice Chair: Lisa Jensen-Donahoe, (Arconic Inc.)
- Secretary: Steve Payne, (Praxair Surface Technologies)
- Americas: Eric Jacklin, (F.M. Callahan & Son Inc.)
- Americas: Gary White, (Orbit Industries Inc.)
- Asia: Lei Bao, (NCS Testing)
- Europe: Arno Toelkes, (Euro-Composites SA)

SSC Sub Team Leaders
- Communications: Jonathan Hebben, (Avcorp Composite Fabrication)
- Mentoring: Lisa Jensen-Donahoe, (Arconic Inc.)
- Metrics: Dennis Reidy, (CIL/ADTEC)
- Helpdesk: Jeff Tomczak, (TECHMETALS Inc.)
- Task Group Representatives: Gary White, (Orbit Industries)
- Supplier Support – Asia: Lei Bao, (NCS Testing)
- Supplier Survey (Implementation): Amo Toelkes, (Euro-Composites SA)
- Supplier Survey (Analysis): Steve Payne, (Praxair Surface Technologies)

SSC Task Group Representatives
- CP Task Group: Eric Jacklin, (F.M. Callahan & Son Inc)
- CT Task Group: Jeff Tomczak, (TECHMETALS Inc.)
- COMP / NMM / NMMT: Jonathan Hebben, (Avcorp Composite Fabrication)
- ETG Task Group: Doug Schueller, (Abel Conn LLC)
- HT Task Group: Roy Adkins, (Braddock Metallurgical Daytona Beach)
- MMM Task Group: Natia Turmanidze, (Arconic)
- NDT Task Group: Gary White, (Orbit Industries)
- NMSE Task Group: Shelly Lawless, (Meyer Tool Inc.)
- SEALS Task Group: Dirk Busmann, (International Seal)
- SLT Task Group: Ronald Hendriks, (Chemetall GmbH)
AERO STRUCTURES ASSEMBLY (ASA)

The Aero Structures Assembly Task Group is developing audit criteria to demonstrate compliance to the AC7135 series of documents. These audits address the following types of processes:

- Hole Preparation
- Fastener Installation
- Sealant Application
- Shimming
- Electrical Bonding/Bushing/Bearing Installation

PRI Staff Engineer Contacts:
Christine Nesbitt, +1.724.772.4073, cnesbitt@p-r-i.org
Keith Purnell, +1.724.772.8685, kpmel@p-r-i.org

Task Group Leadership:
Chairperson: Chris Lowe, Spirit AeroSystems

Task Group Members

Subscriber Voting Members (UVM)

Airbus Commercial Aircraft

Airbus Defense and Space

BAE Systems – MAI (UK)

Leonardo S.p.a – Divisione Velivoli

Northrop Grumman Corporation

Spirit AeroSystems

Alternate: Craig Bowden

Leonardo S.p.a – Divisione Velivoli

Alternate: Russ Cole

Alternate: Jon Carberry

Supplier Voting Members (SVM)

Arconic Global Fasteners & Rings, Inc. - Torrance

Helicomb International

Lee Aerospace

Alternate: Owe Carlsson

Alternate: Tammi Schubert

Alternate: Tommy Howland
The Aerospace Quality Systems Task Group conducts audits to demonstrate compliance to PRI AC7004. This quality system is required where no quality system approval exists in accordance with Nadcap Program Document PD 1100 and Operating Procedure OP 1103.

PRI Staff Engineer Contacts:
Susan Frailey, +1.618.615.4478, sfrailey@p-r-i.org

Task Group Leadership:
Chairperson: Scott O’Connor, Honeywell Aerospace
Vice Chairperson: Timothy Krumholz, Rockwell Collins
Secretary:

Task Group Members
Subscriber Voting Members (UVM)

The Boeing Company .................................................. Robin Borrelli
Alternate: Martha Cordova Landa
Eaton, Aerospace Group .................................................. Steven Dix
Alternate: David Staten Jr.
GE Aviation ............................................................... Scott O’Connor
Honeywell Aerospace .................................................. John Merritt
Alternate: Chris Davison
Sikorsky (Lockheed Martin) ..........................................., Timothy Krumholz
Spirit AeroSystems ......................................................... Carl Zimmerman
Alternate: Jeff Robb
Textron Aviation ......................................................... Saeed Cheema
U.S. Air Force Hill AFB .................................................. Ben Martinez
UTC Aerospace (Goodrich) ............................................ Angelina Mendoza

Supplier Voting Members (SVM)

Aero Dynamics .......................................................... Cara Burzynski
Continental Heat Treating .............................................. Ken Nelson
Alternate: Johanna Lisa
Tech Met ................................................................. Jim Tuminello
The Young Engineers, Inc .............................................. David Eshleman
Wolkerstorfer Co., Inc .................................................. John Peterson

AQS Liaisons
CMSP Task Group ...................................................... David Day
COMP Task Group ....................................................... Sally Spindor
CT Task Group ............................................................ Joel Mohnacky
ETG Task Group ........................................................ Gilbert Shelby
HT Task Group ............................................................. Earl Pruett
M&I Task Group .......................................................... Steve Row
NDT Task Group .......................................................... Alain Bouchet
NMSE Task Group ........................................................ Jeff Robb
WLD Task Group ........................................................ Saeed Cheema
CHEMICAL PROCESSING (CP)

The Chemical Processing Task Group is conducting audits to demonstrate compliance to the AC7108 series of documents. These audits address the following types of processes:

- Anodizing
- Chemical Cleaning
- Chemical Milling
- Conversion/Phosphate Coating
- Etching
- Laboratory Evaluation
- Paint/Dry Film Coatings
- Plating
- Stripping
- Surface Prep Prior to Metal Bond
- Surface Treatment/Passivation
- Vacuum Cadmium & Aluminium IVD

PRI Staff Engineer Contacts:
Nigel Cook, +44.(0)1332.869.274, ncook@p-r-i.org
Christine Nesbitt, +1.724.772.4073, cnesbitt@p-r-i.org
Ethan Akins, +1.724.772.8524 eakins@p-r-i.org
Mike Graham, +1.724.772.8646, mgramham@p-r-i.org

Task Group Leadership:
Chairperson: Steven Starr, Honeywell Aerospace
Vice Chairperson: Shawn Vierthaler, Spirit AeroSystems

Task Group Members

Subscriber Voting Members (UVM)

309th Maintenance Wing-Hill AFB, Caroline LeClair
Airbus Commercial Aircraft, Carleen Brubaker
Airbus Defence & Space, Josefa Rodriguez Baena
Airbus Helicopters, Malik Boutoba
BAE Systems Inc., Electronic Systems, Nick Magnapera
BAE Systems – MAI (UK), Zia Usmani
Bell Helicopter Textron, Katelyn Crowley
The Boeing Company, Andrew Murphy
The Boeing Company, Sylvia Franklin
COMAC, Jun Xiong
Eaton, Aerospace Group, Martin Kolinko
GE Aviation, Muralikrishnan Ramalingam
General Dynamics Corp., Richard Shain
GKN Aerospace Sweden AB, Jerker Nordh
Héroux Devtek Inc., Marc-André Lefebvre
Honeywell Aerospace, Steve Starr
Honeywell Aerospace, Alfredo Valenzuela
Israel Aerospace Industries, Ron Cohen

Leonardo S.p.a.– Helicopters, Alessio Colomba
Leonardo S.p.A. Divisione Velivoli, Augusto Albolino
Lockheed Martin Corporation, Susan Lewis
Mitsubishi Heavy Industries, Kazuhiro Kajima
Northrop Grumman Corporation, Edward Friedman
Parker Aerospace Group, Robin Worley
Pratt & Whitney, Jonathan Scudder
Raytheon Co., Hal Abel
Rockwell Collins Inc., Michael Vosatka
Rolls-Royce, Ester Sala-Bosch
SAFRAN Group, Veronique Marcel
Singapore Technologies Aerospace, Srinivasan Ranganathan
Sonaca, Laurent Geerts
Spirit AeroSystems, Shawn Vierthaler
Textron Aviation, Jeremy Phillips
Thales, Frédéric Duhamel
Triumph Group, Gene Wallace
UTC Aerospace (Goodrich), Karyn Deming
UTC Aerospace (Hamilton Sundstrand), Sergey Yesilevich

Alternate:

Fabrizio Quadrini
Augusto Albolino
Susan Lewis
Akie Uchida
Edward Friedman
Robin Worley
Jonathan Scudder
Hal Abel
Michael Vosatka
Ester Sala-Bosch
Veronique Marcel
Srinivasan Ranganathan
Laurent Geerts
Shawn Vierthaler
Jeremy Phillips
Jeff Cerre
Mostacedo Amado Esperanza Patricia
Gene Wallace
Steve McDonough
Angelina Mendoza
Chris Reilly
CHEMICAL PROCESSING (CP)

PRI Staff Engineer Contacts:
Nigel Cook, +44.(0)1332.869.274, ncook@p-r-i.org
Christine Nesbitt, +1.724.772.4073, cnesbitt@p-r-i.org
Ethan Akins +1.724.772.8524 eakins@p-r-i.org
Mike Graham, +1.724.772.8646, mgraaham@p-r-i.org

Task Group Leadership:
Chairperson: Steven Starr, Honeywell Aerospace
Vice Chairperson: Shawn Vierthaler, Spirit AeroSystems

Task Group Members, Continued

Supplier Voting Members (SVM)

AAA Plating & Inspection, Inc. Jerry Wahlin
Aerofin Laboratories Ltd. Paul French
Alternate: Alex French
Arconic Dover Castings Matt Zanolli
Anoplate Corp. Milt Stevenson
Asahi Kinzoku Kogyo Inc. Yoshiomi Sukesada
Avcorp Composite Fabrication, Inc. Jonathan Hebben
B-D Industries Inc. Jim Denton
Barnes Aerospace Awren Tysson
Alternate: David Simon
Black Oxide Industries, Inc. Greg Penny
Blanchard Metals Processing Tony Garcia
Central Metal Finishing Peter Cox
Certified Metal Finishing, Inc. David Sexton
Alternate: Connie Kelly
ChemResearch Co. Inc. Ron Franklin
Chrome Plus International Simone Murphy-Fickenworth
Alternate: Jorge DellaCosta
CIL Metal Finishing/Electroplating Dennis Reidy
DCI Aerotech Div. of Detroit Chrome Inc. Dave Thompson
Davro Inc. George Bufkin
Element Materials Technology Julie Nguyen
Esterline - Hytek Finishes Company Steve Simacek
F.M. Callahan & Son Inc. Eric Jacklin
Fountain Plating George Dean
Galion Stephane Chaumeil
GKN Aerospace Chem-Tronics Inc. Dinh Ngo
Alternate: Mike Heninger
GKN Aerospace Structures Todd Crawford
Alternate: Tommie Lakes
Har-Conn Chrome Co. Daniel Backus
Helicomb International Tammi Schubert
Hi-Tech Metal Finishing Abdul Nathani
Hohman Plating & Mfg. Nicholas Schumacher

Kearfott Corporation – Motion System Division Sarah Fuqua
Leonardo S.P.A. - Divisione Aerostrutture Carlo Pagano
Lisi Aerospace Torrance Warren DeCuir
Lord Corporation Angela Leone
Alternate: Ken Shouse
Alternate: Brian Zents
Alternate: Kevin Gardner
Magnetic Inspection Laboratory Inc. Mike Noettl
Metal Finishing Co. Jim Cummings
Nico Products Inc. Ali Bakr
Olympic Scientific Inc. David Serbousek
Alternate: David Winter
Otto Fuchs KG Bernd Spelsberg
Poly-Metal Finishing Kim Porter
RBC Aircraft Products Inc. Nathan Gangloff
Robert Stuart Ltd. Mark Airey
Alternate: Ken Shouse
Alternate: Brian Zents
Alternate: Kevin Gardner
Saporito Finishing Company Steve Stone
Alternate: Jeff Logan
Alternate: Keith Logan
Superior Plating Inc. Rosa Martin
Tech Met Jim Ringer
Alternate: Jim Tuminello
TechMetals Inc. Christopher Fredrickson
Alternate: Phil Brockman
Embee Processing Inc. Mitchell Tanner
U.S. Chrome Corp. of Connecticut John Carpenter
Weatherford Aerospace, LLC. Dean Klix
Westfield Electroplating Co. Keven Kudelka
X-Ray Industries, Inc. Richard Kline

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The Coatings Task Group is conducting audits to demonstrate compliance to the PRI AC7109 series of standards. These documents contain the Nadcap requirements for the following:

- Thermal Spray
- Vapor Deposited Coatings
- Diffusion Coating Processes
- Stripping of Coating Materials
- Coating Evaluation
- Plating of Coated Parts
- Heat Treating of Coated Parts
- Grinding of Coatings

PRI Staff Engineer Contacts:
Justin Rausch, +1.724.772.7116, jrausch@p-r-i.org
Robert Lizewski, +1 724 772 8681, blizewski@p-r-i.org
Jim Lewis, +1 724 772 8688, jlewis@p-r-i.org

Task Group Leadership:
Chairperson: Udo Schuelke, Honeywell Aerospace
Vice Chairperson: Joel Mohnacky, UTC Aerospace (Hamilton Sundstrand)
Secretary: Dale Harmon, Cincinnati Thermal Spray

Task Group Members

Subscriber Voting Members (UVM)
Airbus Defence & Space........................................Josefa Rodriguez Baena
Bombardier..................................................Alexandrina Stoica
GE Aviation........................................James Dunn
Alternate: Erkan Kilic
Alternate: Shouxin Yang
GKN Aerospace Sweden AB..................................Björn Kjellman
Alternate: Jan Wigren
Alternate: Andreas Ottosson
Honeywell Aerospace........................................Udo Schuelke
Alternate: Jack Saunders
Alternate: Branislav Domko
Parker Aerospace Group..........................Dan Loveless
Pratt & Whitney........................................Dennis Meehan
Rolls-Royce...........................................Patrick Kiernan
Alternate: Tetyana Shmyreva
SAFRAN Group....................................Fabrice Crabos
Alternate: Francis Monerie-Moulin
UTC Aerospace (Goodrich)............................Mark Binfield
UTC Aerospace (Hamilton Sundstrand)............Joel Mohnacky

Supplier Voting Members (SVM)
Blades Technology Ltd..........................Alexander Klyuch
Cincinnati Thermal Spray............................Dale Harmon
DCI Aerotech..................................Dave Thompson
Doncasters Group..................................Peter Rowe
Ellison Surface Technologies....................Ronald Stewart
Alternate: Francisco Contreras Gastelum
Alternate: Martin LaPierre
Howmet Thermatech Coatings..................Vern Talmadge

ATTENTION ALL Nadcap COATINGS (CT) SUPPLIERS

In order to smoothly facilitate your upcoming Nadcap initial or re-accreditation audit, the Nadcap Coatings Task Group would like you to be aware that eAuditNet contains numerous self-help documents to guide through the process. The path provided below will lead you to the Coatings Audit Resources file which is a quick and easy reference tool providing links to numerous self-help documents pertinent to every stage of the Nadcap audit process. You are encouraged to take advantage of these valuable self-diagnostic references prior to your Nadcap audit. They may help you to avoid many of the most common findings and maximize your benefit throughout the audit while minimizing overall costs to your business.

Path: eAuditNet→Resources→Documents→Public Documents→Coatings→Coatings Audit Resources

The Nadcap Coatings Task Group is committed to continually improving the program for all participants and welcomes all suggestions that support their efforts. Please do not hesitate to contact Justin Rausch with your suggestions or attend a Nadcap meeting to contribute your ideas in person.
The Composites Task Group is conducting audits to demonstrate compliance to the PRI AC7118. These audits address the Nadcap requirements for the following processes:

- CMP – Compression Molding
- CP – Core Processing
- KSP – Kitting Service Provider
- LRP – Liquid Resin Processing
- MB – Metal Bonding
- PAR – Prepeg/Adhesive Bonding/Resin Film Infusion

PRI Staff Engineer Contacts:
John Tibma +1.724.772.7148, jtibma@p-r-i.org

Task Group Leadership:
Chairperson: Richard Perrett, GKN Aerospace
Vice Chairperson: Tara Campbell, Rolls-Royce
Secretary: John Key, Bell Helicopter Textron

Task Group Members

Subscriber Voting Members (UVM)

309th Maintenance Wing-Hill AFB ........................................ Marcus Berry
Airbus Commercial Aircraft ................................................. Javier Garcia-Baeza
Airbus Defence & Space .................................................. Maria Sánchez-Arjona Cuesta
Airbus Helicopters .................................................. Uwe Kleiner
  Alternate: Olivier Goupillon
BAE Systems – MAI (UK) .................................................. Brett Hemingway
  Alternate: Steve Grunshaw
Bell Helicopter Textron .................................................. John Key
  Alternate: Elliott Schulte
  Alternate: John Hrycushko
The Boeing Company .................................................. Lance Loeks
  Alternate: Adam Dalesandro
  Alternate: Joseph DeVirgilio
  Alternate: Veronica Guererro
  Alternate: Richard Hammond
  Alternate: Frank Lennert
  Alternate: Rick Ouellette
Bombardier Inc. .................................................. Anne Stanley
  Alternate: Mario Simard
  Alternate: Frank Thomas
COMAC .................................................. Ping Chen
  Alternate: Yuhui Yuan
Embraer ................................................. Jefferson Santos Silva
Leonardo S.p.A – Aircraft Division .................................. Antonietta Mormone
Leonardo S.p.A. – Helicopters ........................................ Fabrizio Quadrini
GE Aviation .................................................. Andreas Mastorakis
  Alternate: Douglas Armstrong
General Dynamics .................................................. Pam Blevins

GKN Aerospace .................................................. Richard Perrett
Gulfstream Aerospace .................................................. Ron Kramer
Honeywell Aerospace .................................................. Monica Alcala
  Alternate: James Cobb
  Alternate: Matthew Bonestroo
Lockheed Martin .................................................. Jason Adams
  Alternate: Xiaohang Mike Song
Mitsubishi Heavy Industries, LTD .................................. Kodai Shimono
  Alternate: Takuya Konno
Northrop Grumman Corporation ................................... Larry Olsen
Pratt & Whitney .................................................. Joe Jalowka
Raytheon Company .................................................. Randy Armstrong
Rolls-Royce .................................................. Tara Campbell
  Alternate: Scott Palmer
SAFRAN Group .................................................. Philippe Henrio
  Alternate: Michael Walsh
Singapore Technologies Aerospace ................................ Srinivasan Ranganathan
Sonaca .................................................. Eric LeFort
  Alternate: Laurent DeJaie
Spirit AeroSystems .................................................. Kevin Dowling
  Alternate: Justin Walker
Textron Aviation .................................................. Jeremy Phillips
Triumph Group .................................................. Sally Spindor
  Alternate: Minh Quan
UTC Aerospace (Goodrich) ........................................ Angelina Mendoza
  Alternate: William Macias
  Alternate: Pat Phelan
COMPOSITES (COMP)

PRI Staff Engineer Contacts:
John Tibma +1.724.772.7148, jtibma@p-r-i.org

Task Group Leadership:
Chairperson: Richard Perrett, GKN Aerospace
Vice Chairperson: Tara Campbell, Rolls-Royce
Secretary: John Key, Bell Helicopter Textron

Task Group Members, Continued

Supplier Voting Members (SVM)

Applied Aerospace Structures ................................................................. Mike Guthmiller
Applied Composites Engineering ............................................................... Jeff Rybolt
Avcorp Industries Inc. ............................................................................ Jonathan Hebben
Brenner Aerostructures ......................................................................... Bob Baltzer
Composiflex, Inc. ............................................................................. Rhonda Sutter
Composites Horizons Inc. ................................................................. Rick Price
Cytec Solvay Group ..............................................................................

Alternate: Cory Klohe

DuPont de Nemours and Company ....................................................... Kevin Edwards

Alternate: Breton Lutz
Alternate: John Chesna
Alternate: Kevin Vaughan

Euro-Composites ........................................................................ Arno Toelkes
FACC Operations GmbH ...................................................................... Hubert Kern
GKN Aerospace ................................................................................... Tommie Lakes

Alternate: Sue Lauer

Helicomb International, Inc ................................................................. Tammi Schubert
Hexcel ................................................................................................. Roy Redmond

Alternate: Stephen Davies

Kaman Composites ............................................................................ Elizabeth Herman
Lee Aerospace .................................................................................... Tommy Howland
Leonardo Divisione Aerostrutture ......................................................... Luca Monopoli
LMI Aerospace .................................................................................... Gordon Cameron
Meggitt Polymers & Composites .......................................................... Oliver Collins
Orbital ATK – Aerospace Structures Division ....................................... Karen Quinn

Alternate: Bryan Loveless

Park Electrochemical Corp. ............................................................ Kenneth Kim
Swift Engineering Inc. ........................................................................ Kevin Brennan

Alternate: Rick Heise

Tods Aerospace .................................................................................. Martyn Perks
Velocity Composites ........................................................................ Peter Atwell

Liaisons

TE Wire ........................................................................................ Patrick Durkin
The Conventional Machining as a Special Process (CMSP) Task Group is conducting audits to demonstrate compliance to the AC7126 series of checklists for conventional machining as a special process. These audits address the following types of processes:

- Holemaking
- Turning
- Grinding
- Broaching
- Milling
- Edge Treatment

**PRI Staff Engineer Contacts:**
Andy Statham, +44.133.286.9276, astatham@p-r-i.org

**Task Group Leadership:**

**Chairperson:** Charles Beargie, UTC Aerospace (Goodrich)

**Vice Chairperson:** David Gil Alipi

**Task Group Members**

**Subscriber Voting Members (UVM)**

- Airbus Helicopters
  - Philippe-Jacques Durand
- GE Aviation
  - Alternate: John Pfeiffer
- GKN Aerospace Sweden AB
  - Alternate: Lennart Klason
- Heroux-Devtek
  - Alternate: Marc-André Lefebvre
- Alternate: Serge Labbé
- Alternate: Martin Miller
- Honeywell Aerospace
  - Alternate: David Gil Alipi
- MTU Aero Engines AG
  - Alternate: Ulf Hampel
- SAFRAN Group
  - Alternate: Mickael Rancic
- UTC Aerospace (Goodrich)
  - Alternate: Charles Beargie
  - Alternate: Zeljko Calija
  - Alternate: Dan Graves

**Supplier Voting Members (SVM)**

- Absolute Technologies
  - Andre Mulyono
- Aerotech Peissenberg GmbH & Co KG
  - Richard Haberbosch
- DCI Aerotech
  - Alternate: David Thompson
- Moeller Manufacturing Co
  - James Jensen
- TEI-TUSAS Engine Ind. Inc.
  - Yasemin Seref Cizioglu
  - Alternate: Aysin Aras
ELASTOMER SEALS (SEAL)

The Elastomer Seals Task Group is conducting product audits to demonstrate compliance to AC7115. Audit elements include: O-rings, plate seals / rubber bonded to substrates, molded shapes, compounding, compression seals, and fabric/textile reinforced seals.

PRI Staff Engineer Contacts:  
Keith Purnell, +1.724.772.8685, kpurnell@p-r-i.org

Task Group Leadership:  
Chairperson: Manuel Koucouthakis, Honeywell Aerospace  
Vice Chairperson: Shaun Brewin, Rolls-Royce

Task Group Members

Subscriber Voting Members (UVM)

The Boeing Company, Michelle Tuttle  
COMAC, Xin Jin  
Honeywell Aerospace, Manuel Koucouthakis  
Alternate: Bob Teegarden  
Lockheed Martin Corporation, Kent DeFranco  
Pratt & Whitney, Melissa Facas  
Rolls-Royce, Shaun Brewin  
Alternate: Benjamin Shaw  
Textron Aviation, Mitch Gourley  
US Air Force, Michelle Barga  
Alternate: Alan Fletcher  
UTC Aerospace (Hamilton Sundstrand), Marc Gage  
Alternate: David Grulke

Supplier Voting Members (SVM)

E. I. DuPont de Nemours and Company, Steven Booker  
Freudenberg-NOK, Manuel Rebelo  
International Seal, Dirk Busmann  
Meggitt Aerospace Limited, Mark Keal  
Micro-tronics Inc., Scott Kronabetter  
Parker Hannifin, John Dickinson  
Alternate: Joe Tengco  
Parker Hannifin / O-Ring Division, Lonnie Naylor  
Trelleborg Sealing Solutions, Robert Nichols
The Electronics Task Group is conducting electronics audits to demonstrate compliance to AC7119 Printed Boards, AC7120 Circuit Card Assemblies, and AC7121 Cable and Harness Assemblies.

**PRI Staff Engineer Contacts:**
Susan Frailey, +1.618.615.4478, sfrailey@p-r-i.org
Julia Markardt, +1.724.772.8649, jmarkardt@p-r-i.org

**Task Group Leadership:**
- **Chairperson:** Roger Bloomfield, UTC Aerospace (Goodrich)
- **Vice Chairperson:** Vijay Kumar, Lockheed Martin
- **Secretary:** William Cardinal, UTC Aerospace (Hamilton Sundstrand)

**Task Group Members**

### Subscriber Voting Members (UVM)

- **Airbus Commercial Aircraft:** Magali Vigier
- **Honeywell Aerospace:** John Mastorides
  - Alternate: Leroy Bierbower
  - Alternate: Richard Rumas
- **Lockheed Martin:** Vijay Kumar
  - Alternate: Russell Spivey
- **Raytheon Company:** Gilbert Shelby
- **Rockwell Collins, Inc.:** Rachel Grinvalds
  - Alternate: Yann Tricot
- **Rolls-Royce:** Roy Garside
  - Alternate: William Cardinal
- **SAFRAN Group:** Jerome Hery
  - Alternate: Julie Barker
- **Thales:** Arnaud Grivon
  - Alternate: Yann Tricot
- **UTC Aerospace (Goodrich):** Scott Meyer
  - Alternate: Roger Bloomfield
- **UTC Aerospace (Hamilton Sundstrand):** William Cardinal

### Supplier Voting Members (SVM)

- **AbelConn Electronics:** Douglas Schueller
  - Alternate: Jennifer Wagner
- **Calumet Electronics Corporation:** Meredith LaBeau
- **Corfin Industries LLC:** Donald Tyler
  - Alternate: Julie Barker
- **Cristek Interconnects, Inc.:** Donna Lopez-Evans
  - Alternate: Paul Comer
- **Ducommun LaBarge Technologies, Inc.:** Kees van der Schoor
- **Fokker Elmo B.V.:** Paul Comer
  - Alternate: Jean-Francois Mahe
- **Graphic Plc:** James Barry
- **PCB Technologies Ltd:** Cristiano Bazzi
  - Alternate: Jeremy Needs
- **SELHA:**
- **Somacis SpA:**
- **Ultra Electronics Limited:**

The Fluid Distribution Systems Task Group is conducting product audits to demonstrate compliance to AC7112, AC7112/1, AC7112/2, AC7112/3, AC7112/4, AC7112/6 and AC7123. These audits address the following:

- Hose Manufacturing
- Fittings & Other Machined Components
- Couplings
- Hose Assembly
- Value Added Hose Assembly Distributors
- Titanium Tubing Manufacturers

**PRI Staff Engineer Contacts:**
Keith Purnell, +1.724.772.8685, kpurnell@p-r-i.org

**Task Group Leadership:**
*Chairperson:* Samuel Buri, The Boeing Company
*Vice Chairperson:* Mark Paul, Rolls-Royce Corporation

**Task Group Members**

**Subscriber Voting Members (UVM)**

- Airbus Commercial Aircraft
- Bell Helicopter Textron
- COMAC
- The Boeing Company
- GE Aviation
- Rolls-Royce

*Alternate:* Joe Bebey
*Alternate:* Dan Smith
*Alternate:* Pedro Perez
*Alternate:* Mark Paul

**Supplier Voting Members (SVM)**

- Aerofit, LLC
- Eaton Corporation
- Hydraflow
- Parker Hannifin Corporation
- Smiths Tubular Systems - Laconia
- Spencer Aerospace Manufacturing, LLC
- Voss Industries

*Alternate:* Matt Swabb

*Alternate:* Andrew Mau
HEAT TREATING (HT)

The Heat Treating Task Group has developed AC7102 requirements and checklists that include the following:

- Metal Systems – Carbon & Alloy Steels, Stainless Steel, pH Stainless Steels, Cast Iron, Aluminum Alloys, Titanium Alloys, Heat Resisting Alloys, Magnesium, Other Nonferrous Metals
- Heat Treating Equipment – Furnace, Pyrometry, Instrumentation, Atmospheric Control System, Quench Systems
- Brazing

PRI Staff Engineer Contacts:
Jerry Aston, +44.133.286.9273, jaston@p-r-i.org
Marcel Cuperman, +1.412.367.2547, mcuperman@p-r-i.org
Rob Hoeth, +1.724.772.8657, rhoeth@p-r-i.org
Mark Burval, +1.724.772.8692, mburval@p-r-i.org

Task Group Leadership:
Chairperson: Cyril Vernault, SAFRAN Group
Vice Chairperson: Mark Emerson, Rolls-Royce
Secretary: Sunder Rajan, Raytheon Co.

Task Group Members
Subscriber Voting Members (UVM)

Airbus Commercial Aircraft.......................... Alex Richez
Airbus Defence & Space................................. Josefa Rodriguez-Baena
  Alternate: Cristina Gonzalez-Perez
Airbus Helicopters....................................... Marc Taillandier
  Alternate: Stefan Lemberger
BAE Systems – MAI (UK)................................ Andrew Hopkins
  Alternate: Simon Scott
Bell Helicopter Textron................................ Greg Haataja
The Boeing Company.................................... Doug Matson
  Alternate: Carolyn Backus
  Alternate: Jeff Koss
  Alternate: Luigi Di Martino
Bombardier Inc........................................... Tom Wilson
  Alternate: Louis Tremblay
  Alternate: Weitao Ma
  Alternate: Hongping Li
  Alternate: Ji Yuan
Eaton, Aerospace Group................................. Pedro Aranda
  Alternate: David Knack
GE Aviation............................................... Ron Gallely
GKN Aerospace U.K..................................... Nigel Ashby
GKN Aerospace Sweden AB............................ Peter Hammarbo
Gulfstream Aerospace.................................. Brian Harvey
  Alternate: Christopher Borg
  Alternate: Serge Labbé
Héroux Devtek Inc...................................... Marc-André Lefebvre
  Alternate: Serge Labbé
Honeywell Aerospace................................... Martin Day
  Alternate: Chikkala Eswara Naidu
Israel Aerospace Industries........................... Arie Ben Dov
  Alternate: Alexander Diskin
Leonardo S.p.a. – Helicopters........................ Alessandro Miglio
  Alternate: Fabrizio Quadrini
Leonardo S.p.a. Divisione Velivoli.................... Francesco Acerra
  Alternate: Marco Poletto
Liebherr Aerospace...................................... Andreas Elbs
Lockheed Martin Corp................................. Earl Pruett
  Alternate: Mariusz Stanczyk
Mitsubishi Heavy Industries, LTD.................... Takuya Kanno
  Alternate: Takahirom Tachibana
MTU Aero Engines AG.................................. Frank Brungs
  Alternate: Bernd Daniels
Northrop Grumman Corporation........................ Eddy Pham
Parker Aerospace Group............................... David Isenberg
Pratt & Whitney........................................ Melissa Facas
  Alternate: Mark Zelle
Pratt & Whitney Canada................................ Steven Mackenzie
Raytheon Co............................................. Sunder Rajan
Rockwell Collins Inc.................................. Tim Nance
  Alternate: Paul Slater
Rolls-Royce.............................................. Mark Emerson
  Alternate: Shaun Brewin
  Alternate: Grzegorz Wryk
Sikorsky (Lockheed Martin)............................. John Merritt
Triumph Group.......................................... Elizabeth Chapman
SAFRAN Group.......................................... Cyril Vernault
  Alternate: Jean-Luc Dupain
Sonaca.................................................... Laurent Geerts
Spirit AeroSystems.................................... Craig Clasper
Textron Aviation........................................ Linnie Hook
  Alternate: Christina Heiman
UTC Aerospace (Goodrich)............................ William Macias
UTC Aerospace (Hamilton Sundstrand)................ Salvatore Santangelo
  Alternate: Chris Reilly
### HEAT TREATING (HT)

**PRI Staff Engineer Contacts:**
Jerry Aston, +44.133.286.9273, jaston@p-r-i.org
Marcel Cuperman, +1.412.367.2547, mcuperman@p-r-i.org
Rob Hoeth, +1.724.772.8657, rhoeth@p-r-i.org
Mark Burval, +1.724.772.8692, mburval@p-r-i.org

**Task Group Leadership:**
**Chairperson:** Cyril Vernault, SAFRAN Group
**Vice Chairperson:** Mark Emerson, Rolls-Royce
**Secretary:** Sunder Rajan, Raytheon Co.

### Task Group Members, Continued

#### Supplier Voting Members (SVM)

<table>
<thead>
<tr>
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<th>Contact</th>
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<td>Accurate Brazing</td>
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<td><strong>Alternate:</strong> Stuart Sherman</td>
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<td>Shelly Lawless</td>
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<td>Newton Heat Treating</td>
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<td>Paulo – Cleveland</td>
<td>Marcia Slifka</td>
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<tr>
<td><strong>Alternate:</strong> Noel Brady</td>
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<tr>
<td>PCC Structural – Carson City</td>
<td>Richard Lewis</td>
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<tr>
<td>Perryman Company</td>
<td>Kevin VonScio</td>
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<tr>
<td>PFW Aerospace GmbH</td>
<td>Wilfried Weber</td>
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<td>Amy Azzano</td>
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<td>Solar Atmospheres, Inc.</td>
<td>Edward Engelhard</td>
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<tr>
<td><strong>Alternate:</strong> Gordon Porterfield III</td>
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<tr>
<td>Solar Atmospheres of California</td>
<td>Jonathan Gonzalez</td>
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<tr>
<td>Specialty Steel Treating</td>
<td>Tom Valentini</td>
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<td><strong>Alternate:</strong> Allison Tackett</td>
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<tr>
<td>TechJet Airfoils Ltd</td>
<td>Amir Mendelowich</td>
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<td>Tect Power</td>
<td>Russ Tischer</td>
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<td>Timken Aerospace</td>
<td>David McKeagney</td>
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<td>TUSAS Engine Industries Inc</td>
<td>Mesut Guzel</td>
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<tr>
<td>VDM Metals GmbH</td>
<td>Matthias Otter</td>
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<tr>
<td>voestalpine BOHLER Aerospace GmbH &amp; Co. KG</td>
<td>Rudolf Graf</td>
</tr>
<tr>
<td><strong>Alternate:</strong> Stuart Mellor</td>
<td></td>
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29
MATERIALS TESTING LABORATORIES (MTL)

This task group has published the checklists (AC7101/1 – AC7101/7, AC7101/9, AC7101/11, & AC7006) for Materials Testing Laboratories. Types of activities being accredited:

- ISO/IEC 17025 Requirements
- Chemical Testing
- Mechanical Testing
- Metallography (Micro & Macro)
- Hardness
- Corrosion
- Microhardness
- Test Specimen Preparation

PRI Staff Engineer Contacts:
Kevin Wetzel, +1.724.772.8652, kwetzel@p-r-i.org
Jim Lewis, +1.724.772.8688, jlewis@p-r-i.org
Rob Hoeth, +1.724.772.8657, rhoeth@p-r-i.org
Robert Lizewski, +1.724.772.8681, blizewski@p-r-i.org
Justin Rausch, +1.724.772.7116, jrausch@p-r-i.org

Task Group Leadership:
Chairperson: Amanda Rickman, Raytheon Co.
Vice Chairperson: Dan Graves, UTC Aerospace (Goodrich)

Task Group Members

Subscriber Voting Members (UVM)

Airbus Commercial Aircraft .......................................................... Muriel Malhomme
Alternate: Raul Olmo Mora
Airbus Helicopters ........................................................................ Fabric Trebeden
Alternate: Shamim Abbas
Alternate: Frank Lennert
Alternate: Ashley O’Shea
The Boeing Company .................................................................... Huiqing Zhang
Alternate: Hongping Li
Eaton, Aerospace Group ............................................................... Ben Clark
Alternate: Rebecca Finlay
GE Aviation .................................................................................. Joakim Skoog
Alternate: David Johnson
GKN Aerospace Sweden AB .......................................................... Claudia Lourdes Granados Torres
Alternate: Tim Myers
Alternate: Ben Peterson
Honeywell Aerospace .................................................................... Christian Schwaminger
MTU Aero Engines AG .................................................................. Karen Kim
Alternate: Philippe Brailly
Alternate: Arielle Corne
Alternate: Lindsay Schurle
Alternate: Saeed Cheema
Pratt & Whitney ............................................................................. Don Robertson
Alternate: Arielle Corne
Spirit AeroSystems ........................................................................ Jennifer McKeegan
Textron Aviation ............................................................................ Dan Graves
UTC Aerospace (Goodrich) ............................................................. Dan Graves
MATERIALS TESTING LABORATORIES (MTL)

PRI Staff Engineer Contacts:
Kevin Wetzel, +1.724.772.8652, kwetzel@p-r-i.org
Jim Lewis, +1.724.772.8688, jlewis@p-r-i.org
Rob Hoeth, +1.724.772.8657, rhoeth@p-r-i.org
Robert Lizewski, +1.724.772.8681, blizewski@p-r-i.org
Justin Rausch, +1.724.772.7116, jrausch@p-r-i.org

Task Group Leadership:
Chairperson: Amanda Rickman, Raytheon Co.
Vice Chairperson: Dan Graves, UTC Aerospace (Goodrich)

Task Group Members, continued

Supplier Voting Members (SVM)

Atlas Testing Laboratories, Inc. ........................................ Sharon Norton
ATI Flat Rolled Products .............................................. Kevin Hineman
ATI Specialty Materials Monroe Operations .................. Margaret Willis
Aubert & Duval .......................................................... Pierre-Emmanuel Richy
Barnes Aerospace ..................................................... Awwen Tyrsson
Bristol Industries ........................................................ Siobhan Alekna
Bureau Veritas Laboratories ....................................... Eric Chabault
Bytest SRL ................................................................. Umberto Baratta
Canagrosa Lab & Services .......................................... Maria Antonia Sánchez Trujillo
Cannon Muskegon Corp .............................................. Matthew VanDyke
Carpenter Technology Corp ....................................... John Chir
Centro de Investigación en Materiales Avanzados, S.C. .... Paulina Sandoval
Dunkirk Specialty Steel, LLC ....................................... Kevin Seidel
Element Materials Technology .................................... Greg Lobosky
GKN Aerospace Chem-tronics, Inc. .............................. Alex Fish
Haynes International Inc ............................................ Annette O’Connell
Heartland Precision Fasteners ................................... Donna Warner
Howmet Research Corp ............................................ Brian Griffin
IMR Test Labs ............................................................ Deena Crossmore
Joliet Metallurgical Laboratories, Inc ......................... Douglas Tannenbaum
Laboratory Testing Inc ............................................. Lee Dilks
Lisi Aerospace .......................................................... Don Huffman
L.I.T. Labs, Inc. .......................................................... T. Rao Tipimeni
Lucideon M+P ............................................................ Laura Coffey
Magellan Aerospace, Haley ......................................... Giuseppe Marzano
Metals Technology, Inc. ............................................ Jason Wright
Metcut Research Associates, Inc .................................. Jeff Viney
National Analysis Center – Iron & Steel ....................... Zheng Liu
NSL Analytical Services, Inc ....................................... Cynthia Hagan
Olympic Scientific, Inc. .............................................. Dave Serbousek
Otto Fuchs KG ........................................................... Jens Kiehn
Perryman Company .................................................... Kevin VonScio
Product Evaluation Systems, Inc. ................................. Ethan Miller
Ross & Catherall ....................................................... Robin Proudfoot
Special Metals Wiggin Ltd. – IncoTest ......................... Peter Scrimshire
SPS Technologies ...................................................... Katie Small
Sturbridge Metallurgical Services, Inc ......................... Courtney Grimes
TEI-TUSAS ENGINE IND. INC. ................................. Aysin Aras
Timet ................................................................. David DeMarco
Titania, Ensayos y Proyectos Industriales S.L ............... Pedro Astola-Gonzalez
VDM Metals GmbH ................................................... Ralph Mast
voestalpine BÖHLER Edelstahl GmbH & Co KG .......... Kay Fisher
WESCO Aircraft, Inc .................................................. Viktoria Kravchenko
Westmoreland Testing .............................................. James D. Rossi
The Measurement & Inspection Task Group is conducting audits to demonstrate compliance to PRI AC7130 checklists. These audits address the Nadcap requirements for the following processes:

- AC7130/1 Coordinate Measuring Machines (CMM)
- AC7130/2 Laser Tracker
- AC7130/3 Articulating Arm
- AC7130/4 3D Structured Light Scanning
- AC7130/5 Mass Airflow Measurement of Turbine Engine Parts
- AC7130/6 General Inspection

PRI Staff Engineer Contacts:
Dave Marcyjanik, +1.724.772.7113, dmarcyjanik@p-r-i.org

Task Group Leadership:
Chairperson: Al Berger, GE Aviation
Vice Chairperson: Norman Gross, The Boeing Company

Subscriber Voting Members (UVM)

Airbus Commercial Aircraft, Ronan Cauchy
Airbus Defence and Space, Cristina Gonzalez-Perez
Boeing Company, Norman Gross
GE Aviation, Al Berger
Héroux-Devtek Inc., Marc-André Lefebvre

Supplier Voting Members

Aluminum Precision Products Inc., Yesenia Romero
Arconic Fastening Systems & Rings, Owe Carlsson
Asco Aerospace Canada Ltd., Rachid Arab
Avcorp Composites, Jonathan Hebben
Barnes Aerospace, David Simon
Böhler Schmiedetechnik GmbH & Co KG, Stefan Lukas
Doncasters Chard, Gail Shepheard
Ducommun, Ralph Capra
Esterline Engineered Materials – Darchem Engineering, Gary Thompson
GKN Aerospace, Mike Heninger
Helicomb Intl., Tammi Schubert
Hexcel, Dale Collins

Task Group Members

Pratt & Whitney, Jennifer Kreamer
Rockwell Collins Inc., Timothy Krumholz
Rolls-Royce, Simon Gough-Rundle
SAFRAN Group, Benoît Gottié
Spirit AeroSystems, Jay Irsk

SAFRA Group, Benoît Gottié
Spirit AeroSystems, Jay Irsk

SAFRA Group, Benoît Gottié
Spirit AeroSystems, Jay Irsk

IHI Corporation, Takahito Araki
Lee Aerospace, Scott Bartell
Leonardo Aerostructures, Ivan Malandrino
Lighthouse for the Blind, Jay Irsk
LMI Aerospace, Gordon Cameron
Magellan Aerospace, Andrew George
Meyer Tool, Inc., Shelly Lawless
National Physical Laboratory, Lisa Leonard
TEI-TUSAS Engine Industries Inc., Yaseem Seref Cizioglu
The Young Engineers, Inc., Dave Eshleman
**METALLIC MATERIALS MANUFACTURING (MMM)**

**PRI Staff Engineer Contacts:**
Jerry Aston, +44.133.286.9273, jaston@p-r-i.org  
Jim Lewis, +1.724.772.8688, jlewis@p-r-i.org

**Task Group Leadership:**
- **Chairperson:** Brian Streich, Honeywell Aerospace  
- **Vice Chairperson:** Jean-Francois Dumont, Airbus Commercial Aircraft  
- **Secretary:** Greg Goldhagen, UTC Aerospace (Hamilton Sundstrand)

**Task Group Members**

### Subscriber Voting Members (UVM)

<table>
<thead>
<tr>
<th>Company/Individual</th>
<th>Full Name</th>
<th>Alternate Name</th>
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<tr>
<td>Airbus Commercial Aircraft</td>
<td>Jean-François Dumont</td>
<td>Paul Graham</td>
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<td>Airbus Defence and Space</td>
<td>José Moreno</td>
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<td>Wyman Gordon</td>
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<td>Stuart Mellor</td>
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The Nonconventional Machining and Surface Enhancement (NMSE) Task Group is conducting audits to demonstrate compliance to the AC7116 series of checklists for nonconventional machining and the AC7117 checklist for surface enhancement. These audits address the following types of processes:

**Nonconventional Machining**

1. Electrochemical Machining (ECM)
2. Electrochemical Grinding (ECG)
3. Electrical Discharge Machining (EDM) – Fast Hole, Sinker, Wire
4. Laser Beam Machining (LBM) – Cutting, Drilling
5. Laser Part Marking (LPM)
6. Spark Erosion Grinding (SEG)
7. Abrasive Water Jet Machining (AWJM)

**PRI Staff Engineer Contacts:**
Mark Hunkele, +1.724.772.8689, mhunkele@p-r-i.org
Christine Nesbitt, +1.724.772.4073, cnesbitt@p-r-i.org

**Task Group Leadership:**
Chairperson: Mike Schmidt, GE Aviation
Vice Chairperson: Zeljko Calija, UTC Aerospace (Goodrich)
Secretary: David McCallister, Pratt & Whitney

**Task Group Members**

**Subscriber Voting Members (UVM)**

- Airbus Commercial Aircraft, Simon Long
- Bombardier Inc., Caroline Des Landes
- GE Aviation, Nouman Usmani
  Alternate: Mike Schmidt
- GKN Aerospace Sweden AB, Joakim Idetjarn
  Alternate: Thomas Lowther
- Gulfstream Aerospace, Christopher Borg
- Honeywell Aerospace, Martin Grepl
  Alternate: Laurent Viard
- Mitsubishi Heavy Industries Ltd, Akiko Inoue
  Alternate: Tomohiko Ashikaga
- MTU Aero Engines AG, Gudrun Muehlbauer
- Parker Aerospace, Dan Loveless
- Pratt & Whitney, David McCallister
- Rolls-Royce, Paul Woolley
- SAFRAN Group, Jocelyn Fortin
- Spirit AeroSystems, Craig Clasper
- Spirit AeroSystems, Nathan Fischer
- Textron Aviation, Jeffery Robb
  Alternate: Jeremy Phillips
- UTC Aerospace (Goodrich), Zeljko Calija

**Supplier Voting Members (SVM)**

- Barnes Aerospace, Gigi Streeter
  Alternate: Angelo Monzo
- Meyer Tool, Inc., Kevin Klingelhafer
  Alternate: Shelly Lawless
- Micro-Tronics, Inc., Jeffrey Kupis
- Senior Aerospace – Thermal Engineering, Dean Pitts
- Winbro Group Technologies Limited, Kevin Lee
NONCONVENTIONAL MACHINING and SURFACE ENHANCEMENT (NMSE)

Surface Enhancement

1. Computer Controlled Peening
2. Automated Peening
3. Peen Forming
4. Flapper Peening
5. Manual Peening

PRI Staff Engineer Contacts:
Mark Hunkele, +1.724.772.8689, mhunkele@p-r-i.org
Christine Nesbitt, +1.724.772.4073, cnesbitt@p-r-i.org

Task Group Leadership:
Chairperson: Mike Schmidt, GE Aviation
Vice Chairperson: Zeljko Calija, UTC Aerospace (Goodrich)
Secretary: David McCallister, Pratt & Whitney

Task Group Members

Subscriber Voting Members (UVM)

Airbus Commercial Aircraft .................................................. Simon Long
Bell Helicopter Textron ...................................................... Greg Syvertson
The Boeing Company ...................................................... Glen Heide
Alternate: Michael Steele
Alternate: Ling Yap
Alternate: Robert Dicks
Bombardier Inc. .............................................................. Caroline Des Landes
GE Aviation ................................................................. Mike Schmidt
Alternate: Nouman Usmani
Alternate: John Pfeiffer
GKN Aerospace Sweden AB ................................................. Joakim Idetjarn
Gulfstream Aerospace .................................................... Christopher Borg
Alternate: Marc-André Lefebvre
Alternate: Serge Labbé
Alternate: Martin Miller
Honeywell Aerospace ........................................................ Martin Grepl
Alternate: Thomas Lowther
Leonardo S.p.a. - Helicopters ............................................. Alessio Colombara
Alternate: Fabrizio Quadrini

Mitsubishi Heavy Industries Ltd ........................................... Akiko Inoue
Alternate: Tomohiko Ashikaga
MTU Aero Engines AG .................................................. Gudrun Muehlbauer
Alternate: Holger Polanetzki
Parker Aerospace ............................................................ Dan Loveless
Pratt & Whitney ............................................................. David McCallister
Rolls-Royce ................................................................. Paul Woolley
SAFRAN Group ............................................................. Jocelyn Fortin
Spirit AeroSystems, Inc .................................................. Craig Clasper
Spirit AeroSystems, Inc .................................................. Nathan Fischer
Textron Aviation ............................................................. Jeffery Robb
Alternate: Jeremy Phillips
Triumph Group .............................................................. Rodney Holt
UTC Aerospace (Goodrich) ................................................. Zeljko Calija

Supplier Voting Members (SVM)

Asahi Kinzoku Kogyo Inc .......................................................... Yoshiomi Sukesada
Blades Technology Ltd ........................................................ Alexander Klyuch
DCI Aerotech Div. of Detroit Chrome Inc .................................................... David Thompson
Impact Finishers .............................................................. Christian Tyroll
Leonardo S.p.A – Divisione Aerostrutture ................................... Sergio Esposito
NONDESTRUCTIVE TESTING (NDT)

The Nondestructive Testing Task Group is currently reviewing audit reports and making recommendations to Nadcap Council on accreditation for the following tests:

- Magnetic Particle
- Liquid Penetrant
- Ultrasonic Survey-Rotating Components
- Ultrasonic
- Radiography
- Computed Radiography
- Eddy Current
- Digital Radiography, Digital Detector Array
- Remote Image and Film Viewing

PRI Staff Engineer Contacts:
Mark Aubele, +1.724.772.8654, maubele@p-r-i.org
Phil Ford, +44.(0)144.322.5545, pford@p-r-i.org
Andy Statham, +44.(0)133.286.9276, astatham@p-r-i.org
Elizabeth Strano, +1.724.772.8651, estrano@p-r-i.org
David Marcyanik, +1.724.772.7113, dmarcyjanik@p-r-i.org

Task Group Leadership:
Chairperson: Dave Royce, Pratt & Whitney
Vice Chairperson: Tony Warren, Airbus Commercial Aircraft
Secretary: Steve McCool, Honeywell Aerospace

Task Group Members
Subscriber Voting Members (UVM)

Airbus Commercial Aircraft .................................................... Tony Warren
Airbus Defense and Space .................................................. Pedro Ruiz Requena
Airbus Helicopters ............................................................... Michael Speer
BAE Systems Inc ................................................................. Mark Antonellis
BAE Systems Air Sector (UK) ................................................ Kevin Pickup
Bell Helicopter Textron ....................................................... Ed Hohman
The Boeing Company ......................................................... David Cohn
Alternate: Louis Truckley
Alternate: Jeb Barnes
Bombardier Inc ................................................................. OPEN
Alternate: Philippe Barre
COMAC .............................................................................. Jinqiu Zhou
Alternate: Jianfei Feng
Eaton, Aerospace Group ...................................................... Steven Garner
Alternate: Staci Patterson-Bright
Alternate: Gary Adkins
Leonardo – Helicopter Division ......................................... Fabrizio Montagnoli
Leonardo Aircraft Division ................................................. Giacomo Maione
GE Aviation ....................................................................... Harry Hahn
General Dynamics / Gulfstream Aerospace ...................... Mitch Birzer
Alternate: Kurt Ruoff
Alternate: Andy Williams
GKN Aerospace Sweden AB .................................................. Peter Fridolf
Alternate: Patric Nilsson-Alveblom
Héroux Devtek Inc ................................................................. Marc-André Lefebvre
Alternate: Serge Labbé
Alternate: Martin Miller
Honeywell Aerospace .......................................................... Steve McCool
Alternate: Scott O’Connor
Alternate: Milan Jakubec
Israel Aerospace Industries ................................................... Uri Sol
Alternate: Victor Schonberger

Lockheed Martin Corporation ................................................. Luis Grijalva
Mitsubishi Heavy Industries ............................................... Yoshiharu Kuze
Alternate: Mitsuoshii Uematsu
MTU Aero Engines AG ....................................................... Juergen Burchards
Northrop Grumman Corporation ........................................ Greg Hall
Alternate: Steve Bauer
Parker Aerospace Group ..................................................... Dale Norwood
Alternate: Gary O’Neill
Pratt & Whitney ................................................................. Dave Royce
Alternate: Jim Fowler
Pratt & Whitney Canada ..................................................... Frédéric Girard
Alternate: Pascal Brassard
Premium Aerotec ................................................................. Peter Bartsch
Raytheon .............................................................................. James Terry Hampton
Rockwell Collins ................................................................ Kyle Platzbecker
Alternate: Scott Wegener
Rolls-Royce .......................................................... Christopher Stevenson
Alternate: Jim Graves
SAFRAN Group ................................................................. Andre Barthe
Sikorsky (Lockheed Martin) ................................................ Mike Clark
Singapore Technologies Aerospace Ltd ......................... Srinivasan Ranganathan
Spirit AeroSystems ............................................................ Jim Winter
Alternate: Fred Lutz
Textron Aviation ................................................................. Justin Payne
Alternate: Matt Estep
Triumph Group .................................................................. Sean Wood
Alternate: Matt Estep
UTC Aerospace (Goodrich) ............................................... Rich Costantino
Alternate: Robert Rainone
UTC Aerospace (Hamilton Sundstrand) ......................... Michael Mitchell
Alternate: Scott Iby
Alternate: Joel Mohnacky

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NONDESTRUCTIVE TESTING (NDT)

PRI Staff Engineer Contacts:
Mark Aubele, +1.724.772.8654, maubele@p-r-i.org
Phil Ford, +44.(0)144.322.5545, pford@p-r-i.org
Andy Statham +44.(0)133.286.9276, astatham@p-r-i.org
Elizabeth Strano, +1.724.772.8651, estrano@p-r-i.org
David Marcyanik, +1.724.772.7113, dmarcyanik@p-r-i.org

Task Group Leadership:
Chairperson: Dave Royce, Pratt & Whitney
Vice Chairperson: Tony Warren, Airbus Commercial Aircraft
Secretary: Steve McCool, Honeywell Aerospace

Task Group Members, continued

Supplier Voting Members (SVM)

Aluminum Precision Products ............................Yesenia Romero
Arconic AAP ..................................................Paul Rose
Arconic APP ..................................................William McKessy
Arconic Titanium and Engineered Products ........Alban Bakia
Aubert & Duval ...............................................Claude Chambon
Barnes Advanced Fabrications .........................Doug Fowers
BYTEST SRL .....................................................Stefano Pasquino
Alternates: Agostino Sardo
Composite Inspection Solutions ......................David Mitchell
DCI Aerotech ...............................................Sheldon Emmanuel
E. M. Inspection Co Ltd. ...............................Andy Bakewell
Element Materials Technology .....................Julie Nguyen
Alternate: Blair O’Connell
Alternate: Jonathan Pugh
Alternate: Martyn Bills
FACC ...............................................................Helmuth Hoeller
Hexcel Corporation ........................................Mike Ashton
Hi-Tech Metal Finishing ...................................Brian Yetman
Imagineering Finishing Technologies ..............Rob Yocom
James Fisher NDT .............................................Anita Andrews
Alternate: Rob Green
Jorgensen Forge Corp .....................................Steve Radelich
Leonardo Aerostructures Division .....................Vittoria Pianese
Linear Motion, LLC ...........................................Israel Vasquez
LISI Aerospace ...............................................Richard Gasset
Alternate: Savas Ulucan
Magnetic Inspection Laboratory .....................Drew Huisman
Meyer Tool, Inc. .............................................Grant Lilley
Alternate: Shelly Lawless
Mitchell Laboratories Inc. ..............................David Gray
Northstar Aerospace Chicago Inc. ...............Michael Steele
Otto Fuchs K.G. ................................................Bernd Spelsberg
Alternate: Jens Kiehn
Orbit Industries .............................................Gary White
PCC Structural Inc, LPC .............................Christopher Andersen
Alternate: Curt Powell
RBC Aircraft Products Inc. .........................Nathan Gangloff
Robert Stuart Ltd. ........................................Mark Airey
Scot Forge Company ......................................Derek Coleman
SPS Aerostructures LTD .................................Graham Buswell
TEI Tusas Engine Industries Inc ......................Buket Topel
Timken Aerospace ........................................Zachary Medeiros
voestalpine Bohler Edelstahl GmbH & Co KG ....Josef Maier
Alternate: Rene Krenn
West Penn Testing Group ......................Mark Pompe
Alternate: N. David Campbell
X-Ray Industries Inc. .................................Douglas Barra
Yankee Casting Co. .........................................John Scheuermann
The Non Metallic Materials Manufacturing Task Group is conducting audits to demonstrate compliance to the PRI AC7124. These audits address the Nadcap requirements for the following processes:

- Resin Manufacturing
- Prepeg Manufacturing
- Adhesive Manufacturing

**PRI Staff Engineer Contacts:**
John Tibma +1.724.772.7148, jtibma@p-r-i.org

**Task Group Leadership:**
**Chairperson:** Richard Perrett, GKN Aerospace
**Vice Chairperson:** Tara Campbell, Rolls-Royce
**Secretary:** John Key, Bell Helicopter Textron

**Task Group Members**

**Subscriber Voting Members (UVM)**

- Airbus Commercial Aircraft, Javier Garcia-Baeza
  * Alternate: Muriel Malhomme
  * Alternate: Raul Olmo Mora
- Airbus Defence & Space, Maria Sánchez-Arjona Cuesta
  * Alternate: Uwe Kleinert
- Airbus Helicopters, John Key
  * Alternate: Elliott Schulte
  * Alternate: John Hrycushko
- BAE Systems – MAI (UK), Brett Hemingway
  * Alternate: Steve Grunshaw
- Bell Helicopter Textron, John Key
  * Alternate: Eliott Schulte
  * Alternate: John Hrycushko
- The Boeing Company, Lance Loeks
  * Alternate: Adam Dalesandro
  * Alternate: Joseph DeVirgilio
  * Alternate: Veronica Guerrero
  * Alternate: Frank Lennert
- Bombardier Inc., Anne Stanley
  * Alternate: Mario Simard
- COMAC, Ping Chen
  * Alternate: Yuhui Yuan
- Leonardo S.p.A – Aircraft Division, Antonietta Mormone

**Supplier Voting Members (SVM)**

- Solvay Composite Materials, Steve Schrameyer
  * Alternate: Cory Klohe
- Euro-Composites, Arno Toelkes
  * Alternate: Stephen Davies
  * Alternate: Roy Redmond
- Leonardo Divisione Aerostrutture, Luca Monopoli
- Orbital ATK – Aerospace Structures Division, Karen Quinn
  * Alternate: Bryan Loveless

- Gulfstream Aerospace, Ron Kramer
- GKN Aerospace, Richard Perrett
- Honeywell Aerospace, Monica Alcala
  * Alternate: James Cobb
  * Alternate: Matthew Bonestroo
- GE Aviation, Andreas Mastorakis
  * Alternate: Douglas Armstrong
- Pratt & Whitney, Joe Jalowka
- Raytheon Company, Randy Armstrong
- Rolls-Royce, Tara Campbell
  * Alternate: Scott Palmer
- SAFRAN Group, Philippe Henrio
  * Alternate: Michael Walsh
- Spirit AeroSystems, Kevin Dowling
  * Alternate: Justin Walker
- Textron Aviation, Jeremy Phillips
- Triumph Group, Sally Spindor
  * Alternate: Minh Quan
- UTC Aerospace (Goodrich), Pat Phelan

- Renegade Materials Corporation, Douglas Jacques
- Tods Aerospace, Martyn Perks
- Toray CompositeMaterials America, Inc., Cenafer Carino
  * Alternate: Dale LeClaire
NON METALLIC MATERIALS TESTING (NMMT)

The Non Metallic Materials Testing Task Group is conducting audits to demonstrate compliance to the PRI AC7122-I for Independent Testing Laboratories, PRI AC7122-P for Part Manufacturers Captive Laboratories and PRI AC7122-R for Raw Materials Manufacturers Captive Laboratories. These audits address the Nadcap requirements for the testing of Class A: Composites and Class B: Adhesive/Adhesive Primer

- Mechanical Testing
- Physical Testing
- Chemical Testing
- Thermal Testing
- Flammability Testing

PRI Staff Engineer Contacts:
John Tibma +1.724.772.7148, jtibma@p-r-i.org

Task Group Leadership:
Chairperson: Richard Perrett. GKN Aerospace
Vice Chairperson: Tara Campbell, Rolls-Royce
Secretary: John Key, Bell Helicopter Textron

Subscriber Voting Members (UVM)

Airbus Commercial Aircraft ............................................................ Javier Garcia-Baeza
Alternate: Muriel Malhomme
Alternate: Raul Olmo Mora
Airbus Defence & Space ............................................................. Maria Sánchez-Arjona Cuesta
Airbus Helicopters ................................................................. Uwe Kleinert
Alternate: Olivier Goupillon
BAE Systems – MAI (UK) .......................................................... Brett Hemingway
Alternate: Steve Grunshaw
Bell Helicopter Textron ............................................................. John Key
Alternate: Elliott Schulte
Alternate: John Hrycushko
The Boeing Company ............................................................... Lance Loeks
Alternate: Adam Dalesandro
Alternate: Joseph DeVirgilio
Alternate: Veronica Guerrero
Alternate: Frank Lennert
Bombardier Inc. ................................................................. Anne Stanley
Alternate: Peter Bonarrigo
Alternate: Mario Simard
COMAC ................................................................. Ping Chen
Alternate: Yuhui Yuan
Leonardo S.p.A – Aircraft Division ........................................... Antonietta Mormone

Supplier Voting Members (SVM)

Cincinnati Testing Labs ............................................................ Paul Braun
Alternate: Dennis Kidd
Alternate: Jeff Viney
Solvay Composite Materials .................................................. Steve Schrameyer
Alternate: Cory Klohe
Element ................................................................. Tim Esau
Alternate: Justin Riebesel
GKN Aerospace ............................................................... Tommie Lakes
Alternate: Sue Lauer
Hexcel ................................................................. Stephen Davies
Alternate: Roy Redmond

GE Aviation ............................................................... Andreas Mastorakis
Alternate: Douglas Armstrong
GKN Aerospace ................................................................. Richard Perrett
Gulfstream Aerospace .......................................................... Ron Kramer
Honeywell Aerospace ........................................................... Monica Alcala
Alternate: James Cobb
Alternate: Matthew Bonestroo
Lockheed Martin ................................................................. Jason Adams
Alternate: Xiaochang Mike Song
Northrop Grumman Corporation ............................................ Larry Olsen
Alternate: Joe Jalowka
Raytheon Company ............................................................. Randy Armstrong
Rolls-Royce ................................................................. Tara Campbell
Alternate: Scott Palmer
SAFRAN Group ................................................................. Christine Brassine
Alternate: Philippe Henrio
Spirit AeroSystems ............................................................. Kevin Dowling
Alternate: Justin Walker
Textron Aviation ............................................................... Jeremy Phillips
Triumph Group, Inc. ........................................................... Sally Spindor
Alternate: Minh Quan
UTC Aerospace (Goodrich) .................................................. Pat Phelan

Leonardo Divisione Aerostrutture ........................................... Luca Monopoli
LMI Aerospace Everett ....................................................... Gordon Cameron
Orbital ATK – Aerospace Structures Division ........................................ Karen Cameron
Alternate: Bryan Loveless
Renegade Materials Corporation ........................................... Douglas Jacques
Shimadzu Europe GmbH ....................................................... Dr. Olesia Khafizova
TITANIA, Ensayos y Proyectos Industriales ................................ Pedro Astola Gonzalez
Tods Aerospace .............................................................. Martyn Perks
Toray Composite Materials America, Inc. .............................. Cenafer Carino
Alternate: Dale LeClaire

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SEALANTS (SLT)

The Sealant Task Group is conducting three types of audits for Nadcap accreditation:

1) Sealant Manufacturers: AC7200/1 – Assessment of a sealant manufacturer’s ability to provide a product that conforms to sealant specifications and customer requirements
2) Value-Added Sealant Distributors: AC7202 - Assessment of a sealant repackager’s ability to provide sealant in a final package which include can kits, injection kits, pre-mixed and frozen (PMF), one-part cartridge, and PMF seal caps that conforms to sealant specifications and customer requirements
3) Sealing of Aerospace Assemblies and Components: AC7129 – Assessment of an organization’s ability to apply sealant on aerospace parts that conforms to process specifications and customer requirements

PRI Staff Engineer Contacts:
Keith Purnell, +1.724.772.8685, kpurnell@p-r-i.org

Task Group Leadership:
Chairperson: Kent DeFranco, Lockheed Martin Corp.

Task Group Members
Subscriber Voting Members (UVM)

- Airbus Defence and Space
- Bombardier Inc.
- Embraer SA
- Honeywell Aerospace
- Lockheed Martin Corp.
- Pratt & Whitney
- Spirit AeroSystems
- Textron Aviation
- US Air Force
- UTC Aerospace (Goodrich)

Alternate: Jerry Brown
Alternate: Alan Fletcher
Alternate: Angelina Mendoza

Supplier Voting Members (SVM)

- 3M Company Aerospace and Aircraft Maintenance Department
- Chemetall GmbH
- Cytec Solvay Group
- Flamemaster Corp.
- Royal Adhesives & Sealants, LLC
- Integral Products Inc.
- NSL Aerospace
- Packaging Systems Inc.
- PPG Aerospace/PRC DeSoto Intl.

Alternate: Joanne Harvala
Alternate: David Jordan
Alternate: Bruce Gormley
Alternate: Josh Mazin
Alternate: Randy Wilt
Alternate: John Lane
Alternate: Jim Carney
Alternate: David Nickerson
Alternate: Philip Shackley
Alternate: James Trainer
Alternate: Craig Riffel

WELDING (WLD)
Process specific requirements have been developed by the Welding Task Group and are contained in the AC7110 series of checklists. Welding processes covered include:

- Additive Manufacturing
- Diffusion Welding
- Electron Beam Welding
- Flash Welding
- Friction/Inertia Welding
- Fusion Welding
- Laser Welding
- Percussion Stud Welding
- Resistance Welding
- Torch/Induction Brazing
- Welder/Welding Operator Qualification
- Evaluation of Welds

**PRI Staff Engineer Contacts:**
Ian Simpson, +44.133.286.9272, isimpson@p-r-i.org
Gabe Kustra, +1 724-772-8673, gkustra@p-r-i.org

**Task Group Members**

**Subscriber Voting Members (UVM)**

- Airbus Commercial Aircraft, Holger Krueger
- Airbus Defense and Space, Jose Moreno Pinilla
- BAE Systems, Bob Fletcher
- BAE Systems – (Air) UK, Bob Fletcher
- Alternate: Andrew Dewhurst
- BAE Systems – E & I, Lenora Bennett
- The Boeing Company, Michael Irvin
- Alternate: Mark Bredbere
- Alternate: Gary Coleman
- Alternate: Larry Hamanishi
- Bombardier Inc., Alexandre Bourgeois
- Alternate: Caroline DesLandes
- Eaton Aerospace, Carlos Alfaro
- GE Aviation, Chris English
- Alternate: Les Hellemann
- GKN Aerospace, Jerry Hulin
- Alternate: Alex Joy
- GKN Aerospace Sweden AB, Joakim Carlsson
- Alternate: Oscar Andersson
- Gulfstream Aerospace, Brian Harvey
- Honeywell Aerospace, Milan Hanyk
- Alternate: Eric Przybylowicz
- Leonardo S.p.A. – Helicopters, Samuel Riddle
- Leonardo S.p.A. Divisione Velivoli, Marco Luigi Poletto
- Lockheed Martin Corporation, George Kaniamos

**Supplier Voting Members (SVM)**

- Advance Welding, Christopher Kielb
- Alternate: Melinda Mitton
- Arconic Power and Propulsion, Jack Winteringham
- Alternate: Brian Reynolds
- AMPP Services, Ltd., Andrew Jasckson
- Barnes Aerospace, Angelo Monzo
- Alternate: Gigi Streeter
- Ducommun AeroStructures, James Ahlemeyer

**Task Group Leadership:**

- **Chairperson:** Steve Tooley, Rolls-Royce
- **Vice Chairperson:** Holger Krueger, Airbus Commercial Aircraft
- **Secretary:** Chris English, GE Aviation
- **Alternate Secretary:** Les Hellemann, GE Aviation

- Mitsubishi Heavy Industries, Mitsuharu Kuya
- Alternate: Akie Uchida
- MTU Aero Engines AG, Gerhard Westenrieder
- Alternate: Ralph Kropp
- Northrop Grumman Corp., William Fitzgerald
- Alternate: Dag Lindland
- Alternate: Peter Lang
- Alternate: Agnieszka Poradka
- Raytheon Company, Lyle Morris
- Alternate: Roy Bollig
- Rockwell Collins Inc., Paul Slater
- Alternate: Dave Dvorsky
- Rolls-Royce, Steve Tooley
- Alternate: Andy Toth
- SAFRAN Group, Valere Henry
- Alternate: Cedric Colas
- Spirit AeroSystems, Craig Clasper
- Textron Aviation, Saeed Cheema
- Triumph Group, Rodney Holt
- UTC Aerospace (Goodrich), Scott Maitland
- Alternate: Joe Lundin
- UTC Aerospace (Hamilton Sundstrand), Joel Mohnacky
- Alternate: Scott Iby

- Meyer Tool, Inc., Grant Lilley
- LAI International, Joseph Beauchemin, Jr.
- PAKO, Inc., Jackie Sternot
- Alternate: David Osenar
- PCC Structurals Inc., Christopher Webb
- SPS Aerostructures, Ltd., Graham Buswell
- TEI-TUSAS Engine Aire., Inc., Yasmine Seref Cizioglu
<table>
<thead>
<tr>
<th>Name</th>
<th>Title</th>
<th>Phone</th>
<th>Email</th>
</tr>
</thead>
<tbody>
<tr>
<td>Akins, Ethan</td>
<td>Staff Engineer – Chemical Processing</td>
<td>+1.724.772.8524</td>
<td><a href="mailto:eakins@pri.org">eakins@pri.org</a></td>
</tr>
<tr>
<td>Aston, Jerry</td>
<td>Program Manager - Heat Treating &amp; Metallic Materials Manufacturing</td>
<td>+44.133.286.9273</td>
<td><a href="mailto:jaston@pri.org">jaston@pri.org</a></td>
</tr>
<tr>
<td>Aubele, Mark</td>
<td>Senior Program Manager - AQS, Electronics, Measurement &amp; Inspection and NDT</td>
<td>+1.724.772.8654</td>
<td><a href="mailto:maubele@pri.org">maubele@pri.org</a></td>
</tr>
<tr>
<td>Ayres, Jamie</td>
<td>Senior Scheduler</td>
<td>+1.724.772.8582</td>
<td><a href="mailto:jayres@pri.org">jayres@pri.org</a></td>
</tr>
<tr>
<td>Bachman, Samantha</td>
<td>Onboarding Coordinator for Independent Contractors</td>
<td>+1.724.772.4209</td>
<td><a href="mailto:sbachman@pri.org">sbachman@pri.org</a></td>
</tr>
<tr>
<td>Bauer, Bethany</td>
<td>Professional Development Coordinator – eQualified</td>
<td>+1.724.772.8644</td>
<td><a href="mailto:bbauer@pri.org">bbauer@pri.org</a></td>
</tr>
<tr>
<td>Bienart, Joyce</td>
<td>Senior Coordinator, Industry Managed Programs – CP and MI</td>
<td>+1.724.772.8643</td>
<td><a href="mailto:jibenart@pri.org">jibenart@pri.org</a></td>
</tr>
<tr>
<td>Bocheff, Emily</td>
<td>Informatics Support Coordinator</td>
<td>+1.724.772.7120</td>
<td><a href="mailto:ebocheff@pri.org">ebocheff@pri.org</a></td>
</tr>
<tr>
<td>Boespfugl, Adrien</td>
<td>Marketing and Communications Coordinator</td>
<td>+44.207.034.1252</td>
<td><a href="mailto:aboespfugl@pri.org">aboespfugl@pri.org</a></td>
</tr>
<tr>
<td>Brock, Samantha</td>
<td>Registrar Quality Specialist</td>
<td>+1.724.772.8664</td>
<td><a href="mailto:sbrock@pri.org">sbrock@pri.org</a></td>
</tr>
<tr>
<td>Brown, Marcia</td>
<td>Registrar Administrative Support Coordinator</td>
<td>+1.724.772.4219</td>
<td><a href="mailto:mbrown@pri.org">mbrown@pri.org</a></td>
</tr>
<tr>
<td>Burkholder, Scott</td>
<td>Sales Engineer</td>
<td>+1.724.772.8667</td>
<td><a href="mailto:sburholder@pri.org">sburholder@pri.org</a></td>
</tr>
<tr>
<td>Burval, Mark</td>
<td>Staff Engineer – Heat Treating</td>
<td>+1.724.772.8692</td>
<td><a href="mailto:mburval@pri.org">mburval@pri.org</a></td>
</tr>
<tr>
<td>Conboy, Connie</td>
<td>Director, MedAccred</td>
<td>+1.724.772.7153</td>
<td><a href="mailto:cconboy@pri.org">cconboy@pri.org</a></td>
</tr>
<tr>
<td>Conroy, Karen</td>
<td>Manager, Human Resources and Administration</td>
<td>+1.724.772.7171</td>
<td><a href="mailto:kconroy@pri.org">kconroy@pri.org</a></td>
</tr>
<tr>
<td>Cook, Nigel</td>
<td>Lead Staff Engineer - Chemical Processing</td>
<td>+44.(0)1332.869274</td>
<td><a href="mailto:ncok@pri.org">ncok@pri.org</a></td>
</tr>
<tr>
<td>Coyne, Danyel</td>
<td>Registrar Scheduler and Sales &amp; Marketing Coordinator</td>
<td>+1.724.772.8683</td>
<td><a href="mailto:dcoyne@pri.org">dcoyne@pri.org</a></td>
</tr>
<tr>
<td>Cuperman, Marcel</td>
<td>Senior Staff Engineer - Heat Treating</td>
<td>+1.412.367.2547</td>
<td><a href="mailto:mcuperman@pri.org">mcuperman@pri.org</a></td>
</tr>
<tr>
<td>Daugharty, Randy</td>
<td>Director, Registrar Program</td>
<td>+1.724.772.8543</td>
<td><a href="mailto:rdaugharty@pri.org">rdaugharty@pri.org</a></td>
</tr>
<tr>
<td>Davenport, Haruka</td>
<td>Manager, PRI Japan Office</td>
<td>+81.80.6911.1154</td>
<td><a href="mailto:hdavenport@pri.org">hdavenport@pri.org</a></td>
</tr>
<tr>
<td>Dharmaraj, Anusha</td>
<td>Software Engineer</td>
<td>+1.724.772.7506</td>
<td><a href="mailto:adharmaraj@pri.org">adharmaraj@pri.org</a></td>
</tr>
<tr>
<td>DiMatteo, Cindi</td>
<td>Accounting Manager</td>
<td>+1.724.772.8686</td>
<td><a href="mailto:cdimatteo@pri.org">cdimatteo@pri.org</a></td>
</tr>
<tr>
<td>Eckless, Jennifer</td>
<td>Talent Acquisition Specialist - Independent Contractors</td>
<td>+1.724.772.8579</td>
<td><a href="mailto:jeckless@pri.org">jeckless@pri.org</a></td>
</tr>
<tr>
<td>Ellis, Susette</td>
<td>Coordinator, Industry Managed Programs – CMSP, ETG, NMSE</td>
<td>+1.724.772.8584</td>
<td><a href="mailto:selleis@pri.org">selleis@pri.org</a></td>
</tr>
<tr>
<td>Ford, Phil</td>
<td>Senior Staff Engineer – NonDestructive Testing</td>
<td>+44.144.225.545</td>
<td><a href="mailto:pford@pri.org">pford@pri.org</a></td>
</tr>
<tr>
<td>Frailey, Susan</td>
<td>Staff Engineer – AQS &amp; Electronics</td>
<td>+1.618.615.4478</td>
<td><a href="mailto:sfrailey@pri.org">sfrailey@pri.org</a></td>
</tr>
<tr>
<td>Fratangelo, Amy</td>
<td>Accounts Receivable/Payable Accountant</td>
<td>+1.724.772.7595</td>
<td><a href="mailto:afratangelo@pri.org">afratangelo@pri.org</a></td>
</tr>
<tr>
<td>Garzel, Brady</td>
<td>Registrar Process Coordinator</td>
<td>+1.724.772.7140</td>
<td><a href="mailto:bgarzel@pri.org">bgarzel@pri.org</a></td>
</tr>
<tr>
<td>Godfrey, Hannah</td>
<td>General Manager, PRI Europe</td>
<td>+44.207.034.1247</td>
<td><a href="mailto:hgodfrey@pri.org">hgodfrey@pri.org</a></td>
</tr>
<tr>
<td>Graham, Mike</td>
<td>Senior Program Manager - Chemical Processing, Composites, Conventional Machining as a Special Process, Nonconventional Machining and Surface Enhancement</td>
<td>+1.724.772.8646</td>
<td><a href="mailto:mgraham@pri.org">mgraham@pri.org</a></td>
</tr>
<tr>
<td>Grubbs, Wendy</td>
<td>OPL Development Coordinator</td>
<td>+1.724.772.8647</td>
<td><a href="mailto:wgrubbs@pri.org">wgrubbs@pri.org</a></td>
</tr>
<tr>
<td>Helmanic, Beth</td>
<td>Scheduler</td>
<td>+1.724.772.8507</td>
<td><a href="mailto:bhelmanic@pri.org">bhelmanic@pri.org</a></td>
</tr>
<tr>
<td>Hess, Connie</td>
<td>Manager, Support Services and Customer Relations-Americas</td>
<td>+1.724.772.8660</td>
<td><a href="mailto:chess@pri.org">chess@pri.org</a></td>
</tr>
<tr>
<td>Hill, Paula</td>
<td>Office Manager &amp; HR Coordinator – Europe</td>
<td>+44.207.034.1244</td>
<td><a href="mailto:phil@pri.org">phil@pri.org</a></td>
</tr>
<tr>
<td>Hoeth, Rob</td>
<td>Staff Engineer - Heat Treating and Materials Testing Laboratories</td>
<td>+1.724.772.8657</td>
<td><a href="mailto:rhoeth@pri.org">rhoeth@pri.org</a></td>
</tr>
<tr>
<td>Hunkele, Mark</td>
<td>Staff Engineer – Nonconventional Machining &amp; Surface Enhancement</td>
<td>+1.724.772.8689</td>
<td><a href="mailto:mhunkele@pri.org">mhunkele@pri.org</a></td>
</tr>
<tr>
<td>Ippolito, Lisa</td>
<td>Manager, Purchasing, Facilities &amp; Travel Management</td>
<td>+1.724.772.4093</td>
<td><a href="mailto:lippolito@pri.org">lippolito@pri.org</a></td>
</tr>
<tr>
<td>Kegereis, E. J.</td>
<td>Senior Program Manager, Registrar Sales, Marketing &amp; Operations</td>
<td>+1.724.772.4094</td>
<td><a href="mailto:ekegereis@pri.org">ekegereis@pri.org</a></td>
</tr>
<tr>
<td>Kennedy, Joanna</td>
<td>Manager, Marketing and Communications</td>
<td>+44.207.034.1246</td>
<td><a href="mailto:jkennedy@pri.org">jkennedy@pri.org</a></td>
</tr>
<tr>
<td>Klavon, Scott</td>
<td>Director, Nadcap Program and Aerospace Operations</td>
<td>+1.724.772.7111</td>
<td><a href="mailto:sklavon@pri.org">sklavon@pri.org</a></td>
</tr>
<tr>
<td>Kornrumpf, Jennifer</td>
<td>Senior Coordinator, Industry Managed Programs – ASA, MTL, and Welding</td>
<td>+1.724.772.8680</td>
<td><a href="mailto:jkornrumpf@pri.org">jkornrumpf@pri.org</a></td>
</tr>
<tr>
<td>Kosis, Susan</td>
<td>Financial Analyst/Cost Accountant</td>
<td>+1.724.772.8650</td>
<td><a href="mailto:skosis@pri.org">skosis@pri.org</a></td>
</tr>
<tr>
<td>Kucan, Pete</td>
<td>Senior Program Manager, Registrar Operations</td>
<td>+1.724.772.7170</td>
<td><a href="mailto:pkucan@pri.org">pkucan@pri.org</a></td>
</tr>
<tr>
<td>Kurtyka, Crystal</td>
<td>Professional Development Specialist – eQuaLearn</td>
<td>+1.724.772.8537</td>
<td><a href="mailto:ckurtyka@pri.org">ckurtyka@pri.org</a></td>
</tr>
<tr>
<td>Kustra, Gabriel</td>
<td>Staff Engineer – Welding</td>
<td>+1.724.772.8673</td>
<td><a href="mailto:gkustra@pri.org">gkustra@pri.org</a></td>
</tr>
<tr>
<td>Labourdique, Stéphanie</td>
<td>Professional Development Coordinator – Europe</td>
<td>+44.207.034.1248</td>
<td><a href="mailto:slabourdique@pri.org">slabourdique@pri.org</a></td>
</tr>
<tr>
<td>Le, Li</td>
<td>Manager, PRI Asia/Pacific</td>
<td>+86.10.6461.9807</td>
<td><a href="mailto:lile@pri.org">lile@pri.org</a></td>
</tr>
<tr>
<td>Lewis, Jim</td>
<td>Program Manager – Coatings, Elastomer Seals, Fluid Distribution Systems, Materials Testing Laboratories, and Sealants; QPL; CAAP</td>
<td>+1.724.772.8688</td>
<td><a href="mailto:jlewis@pri.org">jlewis@pri.org</a></td>
</tr>
<tr>
<td>Li, Hailing</td>
<td>Nadcap Asia Coordinator – China</td>
<td>+86.10.6461.9807</td>
<td><a href="mailto:hli@pri.org">hli@pri.org</a></td>
</tr>
<tr>
<td>Lizewski, Robert</td>
<td>Quality Manager, Industry Managed Programs</td>
<td>+1.724.772.8691</td>
<td><a href="mailto:blizewski@pri.org">blizewski@pri.org</a></td>
</tr>
<tr>
<td>Marcyjanik, David</td>
<td>Staff Engineer – Measurement &amp; Inspection, Nondestructive Testing</td>
<td>+1.724.772.7113</td>
<td><a href="mailto:dmarcyjanik@pri.org">dmarcyjanik@pri.org</a></td>
</tr>
<tr>
<td>Markardt, Julia</td>
<td>Staff Engineer – Electronics</td>
<td>+1.724.772.8649</td>
<td><a href="mailto:jmarkardt@pri.org">jmarkardt@pri.org</a></td>
</tr>
<tr>
<td>Martin, Carol</td>
<td>Registrar ISO Account Specialist/Process Coordinator</td>
<td>+1.724.772.8662</td>
<td><a href="mailto:cmartin@pri.org">cmartin@pri.org</a></td>
</tr>
<tr>
<td>Martin, Karen</td>
<td>Coordinator, Industry Managed Programs – Heat Treating</td>
<td>+1.724.772.7527</td>
<td><a href="mailto:kmartin@pri.org">kmartin@pri.org</a></td>
</tr>
<tr>
<td>Mateng, Shaun</td>
<td>Software Developer</td>
<td>+1.724.772.7590</td>
<td><a href="mailto:smateng@pri.org">smateng@pri.org</a></td>
</tr>
<tr>
<td>McCabe, Justin</td>
<td>Senior Specialist, Business Development</td>
<td>+1.724.772.8693</td>
<td><a href="mailto:jmccabe@pri.org">jmccabe@pri.org</a></td>
</tr>
<tr>
<td>Name</td>
<td>Role</td>
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<tr>
<td>McClain, Lori</td>
<td>Scheduler</td>
<td>+1.724.772.8653</td>
<td><a href="mailto:lmcclain@p-r-i.org">lmcclain@p-r-i.org</a></td>
</tr>
<tr>
<td>McKinley, Stacey</td>
<td>Professional Development Coordinator - eQuaLearn</td>
<td>+1.724.772.8656</td>
<td><a href="mailto:smckinley@p-r-i.org">smckinley@p-r-i.org</a></td>
</tr>
<tr>
<td>McSorley, Britanny</td>
<td>Senior Coordinator, Industry Managed Programs – CT, FLU, MMM, SEALS, &amp; SLT</td>
<td>+1.724.772.7574</td>
<td><a href="mailto:bmscorsley@p-r-i.org">bmscorsley@p-r-i.org</a></td>
</tr>
<tr>
<td>Meck, Isaac</td>
<td>Software Developer</td>
<td>+1.724.772.7579</td>
<td><a href="mailto:jmeck@p-r-i.org">jmeck@p-r-i.org</a></td>
</tr>
<tr>
<td>Nesbitt, Christine</td>
<td>Staff Engineer – Chemical Processing</td>
<td>+1.724.772.4073</td>
<td><a href="mailto:cnesbitt@p-r-i.org">cnesbitt@p-r-i.org</a></td>
</tr>
<tr>
<td>Nixon, Cynthia</td>
<td>Coordinator, Support Services</td>
<td>+1.724.772.8659</td>
<td><a href="mailto:cnixon@p-r-i.org">cnixon@p-r-i.org</a></td>
</tr>
<tr>
<td>Novak, Linda</td>
<td>Manager, Auditor Planning &amp; Scheduling</td>
<td>+1.724.772.8669</td>
<td><a href="mailto:lnovak@p-r-i.org">lnovak@p-r-i.org</a></td>
</tr>
<tr>
<td>O’Connor, Kellie</td>
<td>Senior Coordinator, Nadcap Program</td>
<td>+1.724.772.8676</td>
<td><a href="mailto:koconnor@p-r-i.org">koconnor@p-r-i.org</a></td>
</tr>
<tr>
<td>Parvez, Shariq</td>
<td>Software Architect</td>
<td>+1.724.772.8686</td>
<td><a href="mailto:sparvez@p-r-i.org">sparvez@p-r-i.org</a></td>
</tr>
<tr>
<td>Phillips, Jim</td>
<td>Controller</td>
<td>+1.724.772.8565</td>
<td><a href="mailto:jphillips@p-r-i.org">jphillips@p-r-i.org</a></td>
</tr>
<tr>
<td>Pinto, Joe</td>
<td>Executive Vice President and Chief Operating Officer</td>
<td>+1.724.772.7175</td>
<td><a href="mailto:jpinto@p-r-i.org">jpinto@p-r-i.org</a></td>
</tr>
<tr>
<td>Pollock, Brett</td>
<td>Sales Engineer</td>
<td>+1.724.772.7567</td>
<td><a href="mailto:bppollock@p-r-i.org">bppollock@p-r-i.org</a></td>
</tr>
<tr>
<td>Purnell, Keith</td>
<td>Staff Engineer - Elastomer Seals, Fluids, and Sealants</td>
<td>+1.724.772.8685</td>
<td><a href="mailto:kpurnell@p-r-i.org">kpurnell@p-r-i.org</a></td>
</tr>
<tr>
<td>Ramos, Celia Alvarez</td>
<td>Professional Development Administrator – eQuaLearn</td>
<td>+44.207.034.1390</td>
<td><a href="mailto:cramos@p-r-i.org">cramos@p-r-i.org</a></td>
</tr>
<tr>
<td>Rausch, Justin</td>
<td>Staff Engineer – Coatings &amp; Materials Testing Laboratories</td>
<td>+1.724.772.7116</td>
<td><a href="mailto:jrausch@p-r-i.org">jrausch@p-r-i.org</a></td>
</tr>
<tr>
<td>Rigot, Dina</td>
<td>Registrar Account Specialist</td>
<td>+1.724.772.8682</td>
<td><a href="mailto:drigot@p-r-i.org">drigot@p-r-i.org</a></td>
</tr>
<tr>
<td>Rorick, David</td>
<td>Software Developer</td>
<td>+1.724.772.8675</td>
<td><a href="mailto:drorick@p-r-i.org">drorick@p-r-i.org</a></td>
</tr>
<tr>
<td>Rubright, Julie</td>
<td>Executive Assistant &amp; HR Specialist</td>
<td>+1.724.772.8595</td>
<td><a href="mailto:jrubright@p-r-i.org">jrubright@p-r-i.org</a></td>
</tr>
<tr>
<td>Rush, Cathy</td>
<td>Coordinator, Industry Managed Programs – AQS and NDT</td>
<td>+1.724.772.8642</td>
<td><a href="mailto:CRCrush@p-r-i.org">CRCrush@p-r-i.org</a></td>
</tr>
<tr>
<td>Shiveley, Chelsea</td>
<td>Quality Assurance Analyst</td>
<td>+1.724.772.7110</td>
<td><a href="mailto:csshivley@p-r-i.org">csshivley@p-r-i.org</a></td>
</tr>
<tr>
<td>Shultz, Glenn</td>
<td>Senior Data Analyst</td>
<td>+1.615.382.5075</td>
<td><a href="mailto:gshultz@p-r-i.org">gshultz@p-r-i.org</a></td>
</tr>
<tr>
<td>Simpson, Ian</td>
<td>Program Manager - Welding</td>
<td>+44.133.286.9272</td>
<td><a href="mailto:isimpson@p-r-i.org">isimpson@p-r-i.org</a></td>
</tr>
<tr>
<td>Song, Shannon</td>
<td>Professional Development Coordinator – Asia</td>
<td>+86.106.461.9807</td>
<td><a href="mailto:ssong@p-r-i.org">ssong@p-r-i.org</a></td>
</tr>
<tr>
<td>Statham, Andy</td>
<td>Senior Staff Engineer - Conventional Machining as a Special Process &amp; Nondestructive Testing</td>
<td>+44.133.286.9276</td>
<td><a href="mailto:atstatham@p-r-i.org">atstatham@p-r-i.org</a></td>
</tr>
<tr>
<td>Stefanakis, Louise</td>
<td>Business Systems Manager</td>
<td>+1.724.772.8658</td>
<td><a href="mailto:lstefanakis@p-r-i.org">lstefanakis@p-r-i.org</a></td>
</tr>
<tr>
<td>Stefanchik, Michele</td>
<td>Manager – eQuaLearn</td>
<td>+1.724.772.8645</td>
<td><a href="mailto:rmstefanchik@p-r-i.org">rmstefanchik@p-r-i.org</a></td>
</tr>
<tr>
<td>Steffey, Jon</td>
<td>Director, Informatics Solutions</td>
<td>+1.724.772.7305</td>
<td><a href="mailto:jsteffey@p-r-i.org">jsteffey@p-r-i.org</a></td>
</tr>
<tr>
<td>Strano, Elizabeth</td>
<td>Staff Engineer – Nondestructive Testing</td>
<td>+1.724.772.8651</td>
<td><a href="mailto:estrano@p-r-i.org">estrano@p-r-i.org</a></td>
</tr>
<tr>
<td>Strotmeyer, Michele</td>
<td>Nadcap Training Coordinator / Document Control Administrator</td>
<td>+1.724.772.8674</td>
<td><a href="mailto:mstrotmeyer@p-r-i.org">mstrotmeyer@p-r-i.org</a></td>
</tr>
<tr>
<td>Tibma, John</td>
<td>Staff Engineer – Composites/NMNM/NMNT</td>
<td>+1.724.772.7148</td>
<td><a href="mailto:jtiibma@p-r-i.org">jtiibma@p-r-i.org</a></td>
</tr>
<tr>
<td>Washington, A’Raiyna</td>
<td>Senior Informatics Support Coordinator</td>
<td>+1.724.772.8687</td>
<td><a href="mailto:awashington@p-r-i.org">awashington@p-r-i.org</a></td>
</tr>
<tr>
<td>Wetzel, Kevin</td>
<td>Senior Staff Engineer - Materials Testing Laboratories</td>
<td>+1.724.772.8652</td>
<td><a href="mailto:kwetzel@p-r-i.org">kwetzel@p-r-i.org</a></td>
</tr>
<tr>
<td>Xu, You</td>
<td>Senior Software Engineer</td>
<td>+1.724.772.4208</td>
<td><a href="mailto:yxu@p-r-i.org">yxu@p-r-i.org</a></td>
</tr>
<tr>
<td>Yzquierdo, Emily</td>
<td>Coordinator, Industry Managed Programs – COMP, NMNM, and NMNT</td>
<td>+1.724.772.7173</td>
<td><a href="mailto:eyzquierdo@p-r-i.org">eyzquierdo@p-r-i.org</a></td>
</tr>
<tr>
<td>Zajacs, Lisa</td>
<td>Registrar Account Specialist</td>
<td>+1.724.772.8671</td>
<td><a href="mailto:lzajacs@p-r-i.org">lzajacs@p-r-i.org</a></td>
</tr>
</tbody>
</table>
Training Sessions

eAuditNet Overview for Subscribers
Monday, 18th June
Directly following the Subscriber Orientation & Tutorial

eAuditNet Overview for Suppliers
Monday, 18th June
During the New Supplier Information Session
Introduction to PRI/Nadcap

The Introduction to PRI/Nadcap is a free, web based training program designed to teach suppliers more about the Nadcap process. This webinar training reviews multiple topics including: audit preparation, a review of Nadcap Operating Procedures, information on common findings, Root Cause advice and more.

To better support the Nadcap supplier community, the Introduction to PRI/Nadcap training is now translated into French and German. Translations provide greater availability for suppliers, who can benefit from the information in their native language.

The Introduction to PRI/Nadcap webinar is offered by the eQuaLearn program free of charge four times a year. If you have any questions regarding this webinar, please contact a member of the eQuaLearn team or email eQuaLearn@p-r-i.org.

Subscriber Orientation & Tutorial

All new Subscriber participants are advised to attend the Nadcap Subscriber Tutorial at 9:00 a.m. on Monday, 18th June. The tutorial is a general Nadcap presentation geared toward Subscribers. It provides the audience an overview of the structure and functionality of the Nadcap program. As well as the opportunity to ask general Nadcap questions.

New Supplier Information Session

All new Supplier participants are advised to attend the New Supplier Information Session beginning at 10:00 a.m. on Monday, 18th June. The tutorial is a general Nadcap presentation geared toward Suppliers. It provides the audience an overview of the structure and functionality of the Nadcap program, as well as the opportunity to ask general Nadcap questions.

Supplier Support Committee (SSC)

The Supplier Support Committee’s (SSC) Mission is to represent the supplier community and work with the Nadcap Management Council (NMC) to enhance the effectiveness and economical value of the Nadcap system for the mutual benefit of Suppliers and Subscribers. The SSC is made up of active Nadcap accredited Suppliers who are willing to help new Suppliers through the process, as well as assisting experienced Suppliers to establish, maintain and improve their accredited processes. The focus of the SSC is on the overall Nadcap procedural process and issues which affect all Nadcap accredited Suppliers.

The SSC offers a Supplier Mentoring program, dedicated to assisting those Suppliers who are new to the process and/or those needing assistance with navigating through the Nadcap system by providing names and contact information of experienced Nadcap Suppliers. If you would like to work with a Mentor please send an email to NadcapSSC@p-r-i.org.

All suppliers are urged to attend the SSC Meeting on Tuesday, 19th June from 5:00 pm-7:00 pm to learn more about changes within the Nadcap program, provide feedback on issues that affect them and ask general Nadcap questions.

For your convenience, when available, the SSC presentations will be posted on eAuditNet at Resources/Documents/Public Documents/Supplier Support Committee (SSC)/SSC Meeting Presentations/June 2018 - London one week prior to the Nadcap meeting.