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## AERO STRUCTURES ASSEMBLY (ASA)

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The Aero Structures Assembly Task Group is developing audit criteria to demonstrate compliance to the AC7135 series of documents. These audits address the following types of processes:

- Hole Preparation
- Fastener Installation
- Sealant Application
- Shimming
- Electrical Bonding/Bushing/Bearing Installation

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**Supplier Voting Members (SVM)**

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Helicomb International.....	Tammi Schubert
Lee Aerospace.....	Tommy Howland

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## AEROSPACE QUALITY SYSTEMS (AQS)

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The Aerospace Quality Systems Task Group conducts audits to demonstrate compliance to PRI AC7004. This quality system is required where no quality system approval exists in accordance with Nadcap Program Document PD 1100 and Operating Procedure OP 1103.

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COMP Task Group.....	Sally Spindor
CT Task Group.....	Joel Mohnacky
ETG Task Group.....	Gilbert Shelby
HT Task Group.....	Earl Pruett
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NDT Task Group.....	Alain Bouchet
NMSE Task Group.....	Jeff Robb
WLD Task Group.....	Saeed Cheema

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## **CHEMICAL PROCESSING (CP)**

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The Chemical Processing Task Group is conducting audits to demonstrate compliance to the AC7108 series of documents. These audits address the following types of processes:

- Anodizing
- Chemical Cleaning
- Chemical Milling
- Conversion/Phosphate Coating
- Etching
- Laboratory Evaluation
- Paint/Dry Film Coatings
- Plating
- Stripping
- Surface Prep Prior to Metal Bond
- Surface Treatment/Passivation
- Vacuum Cadmium & Aluminium IVD

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Weatherford Aerospace, LLC ..... Dean Klix  
Westfield Electroplating Co. .... Keven Kudelka  
X-Ray Industries, Inc. .... Richard Kline



## COMPOSITES (COMP)

The Composites Task Group is conducting audits to demonstrate compliance to the PRI AC7118. These audits address the Nadcap requirements for the following processes:

- CMP – Compression Molding
- CP – Core Processing
- KSP – Kitting Service Provider
- LRP – Liquid Resin Processing
- MB – Metal Bonding
- PAR – Prepeg/Adhesive Bonding/Resin Film Infusion

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## COMPOSITES (COMP)

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Swift Engineering Inc.....	Kevin Brennan
	<i>Alternate:</i> Rick Heise
Tods Aerospace.....	Martyn Perks
Velocity Composites.....	Peter Atwell

**Liaisons**

TE Wire..... Patrick Durkin

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## CONVENTIONAL MACHINING AS A SPECIAL PROCESS (CMSP)

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The Conventional Machining as a Special Process (CMSP) Task Group is conducting audits to demonstrate compliance to the AC7126 series of checklists for conventional machining as a special process. These audits address the following types of processes:

- Holmaking
- Turning
- Grinding
- Broaching
- Milling
- Edge Treatment

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DCI Aerotech.....	David Thompson
Moeller Manufacturing Co.....	James Jensen
TEI-TUSAS Engine Ind. Inc.....	Yasemin Seref Cizioglu
	<i>Alternate:</i> Aysin Aras



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## **ELASTOMER SEALS (SEAL)**

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The Elastomer Seals Task Group is conducting product audits to demonstrate compliance to AC7115. Audit elements include: O-rings, plate seals / rubber bonded to substrates, molded shapes, compounding, compression seals, and fabric/textile reinforced seals.

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## ***ELECTRONICS (ETG)***

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The Electronics Task Group is conducting electronics audits to demonstrate compliance to AC7119 Printed Boards, AC7120 Circuit Card Assemblies, and AC7121 Cable and Harness Assemblies.

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SELHA.....	Jean-Francois Mahe
Somacis SpA.....	Cristiano Bazzi
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## **FLUID DISTRIBUTION SYSTEMS (FLU)**

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The Fluid Distribution Systems Task Group is conducting product audits to demonstrate compliance to AC7112, AC7112/1, AC7112/2, AC7112/3, AC7112/4, AC7112/6 and AC7123. These audits address the following:

- Hose Manufacturing
- Fittings & Other Machined Components
- Couplings
- Hose Assembly
- Value Added Hose Assembly Distributors
- Titanium Tubing Manufacturers

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Voss Industries.....	Michael Schleckman
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## **HEAT TREATING (HT)**

The Heat Treating Task Group has developed AC7102 requirements and checklists that include the following:

- Metal Systems – Carbon & Alloy Steels, Stainless Steel, pH Stainless Steels, Cast Iron, Aluminum Alloys, Titanium Alloys, Heat Resisting Alloys, Magnesium, Other Nonferrous Metals
- Heat Treating Processes – Normalizing, Annealing, Hardening and Tempering, Solution Heat Treating, Aging, Carburizing, Nitriding, Stress Relieving, Induction Hardening, Hot Isostatic Pressing (HIP), Sintering and Localized Heat Treating
- Heat Treating Equipment – Furnace, Pyrometry, Instrumentation, Atmospheric Control System, Quench Systems
- Brazing

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voestalpine BOHLER Aerospace GmbH & Co. KG.....  
.....Rudolf Graf  
Wyman Gordon Ltd.....Stuart Mellor

## MATERIALS TESTING LABORATORIES (MTL)

This task group has published the checklists (AC7101/1 – AC7101/7, AC7101/9, AC7101/11, & AC7006) for Materials Testing Laboratories. Types of activities being accredited:

- ISO/IEC 17025 Requirements
- Chemical Testing
- Mechanical Testing
- Metallography (Micro & Macro)
- Hardness
- Corrosion
- Microhardness
- Test Specimen Preparation

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## MATERIALS TESTING LABORATORIES (MTL)

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## MEASUREMENT & INSPECTION (M&I)

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The Measurement & Inspection Task Group is conducting audits to demonstrate compliance to PRI AC7130 checklists. These audits address the Nadcap requirements for the following processes:

- AC7130/1 Coordinate Measuring Machines (CMM)
- AC7130/2 Laser Tracker
- AC7130/3 Articulating Arm
- AC7130/4 3D Structured Light Scanning
- AC7130/5 Mass Airflow Measurement of Turbine Engine Parts
- AC7130/6 General Inspection

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## METALLIC MATERIALS MANUFACTURING (MMM)

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## **NONCONVENTIONAL MACHINING and SURFACE ENHANCEMENT (NMSE)**

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The Nonconventional Machining and Surface Enhancement (NMSE) Task Group is conducting audits to demonstrate compliance to the AC7116 series of checklists for nonconventional machining and the AC7117 checklist for surface enhancement. These audits address the following types of processes:

### ***Nonconventional Machining***

- |  |   |
|--|---|
| 1. Electrochemical Machining (ECM)                                 | 4. Laser Beam Machining (LBM) – Cutting, Drilling |
| 2. Electrochemical Grinding (ECG)                                  | 5. Laser Part Marking (LPM)                       |
| 3. Electrical Discharge Machining (EDM) – Fast Hole, Sinkers, Wire | 6. Spark Erosion Grinding (SEG)                   |
|  | 7. Abrasive Water Jet Machining (AWJM)            |

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## **NONCONVENTIONAL MACHINING and SURFACE ENHANCEMENT (NMSE)**

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### **Surface Enhancement**

1. Computer Controlled Peening
2. Automated Peening
3. Peen Forming

4. Flapper Peening
5. Manual Peening

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## **NON METALLIC MATERIALS MANUFACTURING (NMMM)**

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The Non Metallic Materials Manufacturing Task Group is conducting audits to demonstrate compliance to the PRI AC7124. These audits address the Nadcap requirements for the following processes:

- Resin Manufacturing
- Prepeg Manufacturing
- Adhesive Manufacturing

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## **NON METALLIC MATERIALS TESTING (NMMT)**

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The Non Metallic Materials Testing Task Group is conducting audits to demonstrate compliance to the PRI AC7122-I for Independent Testing Laboratories, PRI AC7122-P for Part Manufacturers Captive Laboratories and PRI AC7122-R for Raw Materials Manufacturers Captive Laboratories. These audits address the Nadcap requirements for the testing of Class A: Composites and Class B: Adhesive/Adhesive Primer

- Mechanical Testing
- Physical Testing
- Chemical Testing
- Thermal Testing
- Flammability Testing

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Triumph Group, Inc..... Sally Spindor

*Alternate:* Minh Quan

UTC Aerospace (Goodrich)..... Pat Phelan

Leonardo Divisione Aerostrutture..... Luca Monopoli

LMI Aerospace Everett..... Gordon Cameron

Orbital ATK – Aerospace Structures Division..... Karen Quinn

*Alternate:* Bryan Loveless

Renegade Materials Corporation..... Douglas Jacques

Shimadzu Europe GmbH..... Dr. Olesia Khafizova

TITANIA, Ensayos y Proyectos Industriales, Pedro Astola Gonzalez

Tods Aerospace..... Martyn Perks

Toray Composite Materials America, Inc..... Cenafer Carino

*Alternate:* Dale LeClaire

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## SEALANTS (SLT)

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The Sealant Task Group is conducting three types of audits for Nadcap accreditation:

- 1) Sealant Manufacturers: AC7200/1 – Assessment of a sealant manufacturer’s ability to provide a product that conforms to sealant specifications and customer requirements
- 2) Value-Added Sealant Distributors: AC7202 - Assessment of a sealant repackager’s ability to provide sealant in a final package which include can kits, injection kits, pre-mixed and frozen (PMF), one-part cartridge, and PMF seal caps that conforms to sealant specifications and customer requirements
- 3) Sealing of Aerospace Assemblies and Components: AC7129 – Assessment of an organization’s ability to apply sealant on aerospace parts that conforms to process specifications and customer requirements

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Task Group Leadership:

**Chairperson:** Kent DeFranco, Lockheed Martin Corp.

Task Group Members

**Subscriber Voting Members (UVM)**

Airbus Defence and Space.....	Norberto Roiz-LaFuente
Bombardier Inc.....	Mario Simard
Embraer SA.....	Ricardo Bove
Honeywell Aerospace.....	Manuel Koucouthakis
Lockheed Martin Corp.....	Kent DeFranco <i>Alternate:</i> Jerry Brown
Pratt & Whitney.....	Melissa Facas
Spirit AeroSystems.....	Lindsay Schurle
Textron Aviation.....	Mitch Gourley
US Air Force.....	Michelle Barga <i>Alternate:</i> Alan Fletcher
UTC Aerospace (Goodrich).....	Angelina Mendoza

**Supplier Voting Members (SVM)**

3M Company Aerospace and Aircraft Maintenance Department.....	Suzanna DeMoss <i>Alternate:</i> Joanne Harvala
Chemetall GmbH.....	Ronald Hendriks <i>Alternate:</i> David Jordan
Cytec Solvay Group.....	Bruce Gormley
Flamemaster Corp.....	Josh Mazin
Royal Adhesives & Sealants, LLC.....	Randy Wilt
Integral Products Inc.....	John Lane
NSL Aerospace.....	Jim Carney
Packaging Systems Inc.....	David Nickerson
PPG Aerospace/PRC DeSoto Intl.....	Philip Shackley <i>Alternate:</i> James Trainer <i>Alternate:</i> Craig Riffel

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## WELDING (WLD)

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